

NATIONAL BOARD FOR TECHNICAL EDUCATION

Innovation Development and Effectiveness in the Acquisition of Skills (IDEAS) Project



NATIONAL TECHNICAL CERTIFICATE (NTC)

AND

ADVANCED NATIONAL TECHNICALCERTIFICATE (ANTC)

PROGRAMMES

IN

PLUMBING AND PIPE FITTING

NOVEMBER 2022

GENERAL INFORMATION

Entry qualifications

Craft Programme

Candidates must not be less than 14 years of age and should have successfully completed three years of secondary education or its equivalent. Specific consideration may be given to sponsored candidates with lower academic qualifications who hold trade test certificates and are capable of benefiting from the programme.

Advanced Craft Programme

Candidates should possess the National Technical Certificate or WAEC Craft certificate, city & Guide Craft Certificate or its equivalent and should have had a minimum of two years post qualification cognate industrial experience.

The Curriculum

The curriculum of each programme is broadly divided into three components:

- (a) General education which accounts for 25% of the total hours required for the programme;
- (b) Trade Theory, trade Practice and Related Studies which account for 70% and
- (c) Supervised Industrial training/work Experience which accounts for about 5% of the total hours required for the programme. This component of the course which may be taken in industry or in college production unit is compulsory for the full-time Students.

Unit Course/Modules

A course/Module is defined as a body of Knowledge and skills capable of being utilized on its own or as a foundation or pre-requisite knowledge for more advanced work in the same or other fields of study. Each trade when successfully completed can be used for employment purposes.

Behavioural Objectives

These are educational objectives which identify precisely the type of behaviour a student should exhibit at the end of a course/module or programme. Two types of behavioural objectives have been used in the curriculum. This are:

- (a) General Objectives
- (b) Specific learning outcomes

General objectives are concise but general statements of the behaviour of the student on completion of a unit of work such as understanding the principles and application of:

- (a) Orthographic projection in engineering/technical drawing;
- (b) Loci in Mathematics;
- (c) Basic concepts of politics and government in Political Science
- (d) Demand and Supply in Economics.

Specific Learning Outcomes are concise statements of the specific behaviour the student should demonstrate as a result of the educational process to ascertain that the general objectives of course/performance have been achieved. They are more discrete and quantitative expressions of the scope of the tasks contained in a teaching unit.

General Education in Technical Colleges

The General Education component of the curriculum aims at providing student with complete secondary education in critical subjects like English language, Physics, Chemistry and Mathematics to enhance the understanding of machines, tools and materials of their trades and their application and as a foundation for post-secondary technical education may be for the above average student. Hence is hoped that Students who successfully complete their trade, training and general may be able to compete with their secondary school counterparts for direct entry into the universities, polytechnics or colleges of education (technical) for ND or NCE courses respectively. For the purpose of certification only. The first three courses in mathematics will be required. The remaining modules are optional and are designed for the above average Students.

National Award

Students who successfully complete all the course/modules specified in the curriculum table and passed the national examinations in the trade will be awarded one of the following certificates:

Level	Certificate
Technical Programme	
1. Craft Level	National Technical Certificate (NTC)
2. Advanced Craft	Advanced National Technical Certificate (ANTC)

CERTIFICATE ATTENDANCE

This Institution can award a certificate of attendance to student who successfully complete one or more modules

Guidance Notes for Teachers Training the Curriculum

The number of hours stated in the curriculum table may be increased or decreased to suit individual institutions' timetable provided the entire course content is properly covered and the goal and objectives of each module is achieved at the end of the term.

The maximum duration of any module in the new scheme is 300 hours. This means that for a term of 13 weeks, the course should be offered for 23 hours a week. This can be scheduled in sessions of 5 hours in the day leaving the remaining hours for general education. However, properly organised and if there are adequate resources, most of these courses can be offered in two sessions a day, one in the morning and the other one is the afternoon. In so doing some of these programmes may be completed in lesser number of years than at present

The sessions of 5 hours include the trade theory and practice. It is left to the teacher to decide when the class should be held in the workshop or in a lecture room.

INTEGRATED APPROACH IN THE TEACHING OF TRADE CALCULATION

Theory, Trade Science and Trade Calculation

Traditional approach of teaching trade science and trade calculation are separate and distinct subject in technical college programmes is not relevant to the new programme as it will amount to a duplication of the teaching of mathematics, physics and chemistry subjects in the course. The basic concepts and principles in mathematics and physical science are the same as in trade calculation and trade science. In the new scheme therefore, mathematics, physics and chemistry will be taught by qualified persons in these fields and the instructors will apply the principles and concepts in solving trade science and calculation problems in the trade theory classes. To this end, efforts have been made to ensure that mathematics and science modules required to able to solve technical problems were taken as pre-requisite to the trade module.

National Technical Certificate (NTC)

Assessment Profile: -

Assessment of this module should be based on 60% Practical 40% Theory.

Theory should be assessed by the use of objective tests which consist of multiple choice, true false questions which should cover the underpinning knowledge across the range of the curriculum. Theory questions should be designed to assess knowledge and understanding. Where possible the underpinning knowledge assessed should relate to the practical tasks assessed.

Practical content should be assessed by the use of practical learning tasks which reflect the competence outlined at the beginning of each module.

Advanced National Technical Certificate (ANTC)

Assessment Profile: -

Assessment of this module should be based on 60% Practical 40% Theory. Theory should be assessed by the use of short and long answer questions which should cover the underpinning knowledge across the range of the curriculum. Theory questions should be designed to assess knowledge, understanding and application. Where possible the under-pinning knowledge assessed should relate to the practical tasks assessed. Practical contents should be assessed by the use of practical learning tasks which reflect the competence outlined at the beginning of each module.

- **PROGRAMME:** National Technical Certificate in Plumbing and Pipe Fitting
- **GOAL:** This programme is designed to produce a craftsman in Plumbing & Pipe Fitting whose knowledge and skills will be developed so that he will be capable of installing and maintaining all types of plumbing layout, drainage, sanitation, heating & ventilation systems.

TABLE OF CONTENTS

	CONTENT	PAGE
1.	Title Page	i
2.	General Information	ii
3.	Table of content	V
4.	Curriculum Table (NTC)	vi
5.	Curriculum Table (ANTC)	vii
NA	TIONAL TECHNICAL CERTIFICATE	
6.	General Metal Work I	1
7.	General Metal Work II 32	
8.	Introduction to Plumbing in Building Construction	39
9.	Cold and Hot Water Supply 55	
10.	Gas and Steam	74
11.	Gas and Bronze Welding	85
12.	Sanitation and Drainage I	97
	ADVANCE NATIONAL TECHNICAL CERTIFICATE	
13.	Hot and Cold-Water Services, Heating and Ventilation (ANTC)	111
14.	Sanitation and Drainage II (ANTC) 119	
15.	Fabrication, Welding and Brazing (ANTC)123	
16.	List of Equipment 129	
17.	List of Participants 136	

PROGRAMME: NTC PLUMBING AND PIPE FITTING

S/N	Module Code	Module Title			YEAF	R ONE					YEAR	TWO				Y	EAR	THRE	Е		Contact Hours
			Term T	Term P																	
1.	CMA 12-15	MATHEMATICS	2		2		2		2		2		2		2		2		2		216
2	CEC11- 13	ECONOMICS	2		2		2		2		2		2		2		2		2		216
3.	CEN11- 17	ENGLISH	2		2		2		3		3		3		3		3		3		288
4.	CPH 10- 12	PHYSICS	2	0	2	0	2	0	2	1	2	1	2	1	2	1	2	1	2	1	288
5.	CCH 11- 12	CHEMISTRY	2	0	2	0	2	0	2	1	2	1	2	1	2	1	2	1	2	1	288
6.	ICT 11- 15	COMPUTER							1	2	1	2	1	2	1	2	1	2			180
7.	CBE 11	BUILDING DRAWING		2		2		2	1	2											180
8.	CTD11- 13	DRAWING COURSES		3		3		3		3		3		3		2	-	2	-	2	288
9	CME 11	GENERAL METAL WORK I	2	5	2	5															168
10	CME 12	GENERAL METAL WORK II					2	3													80
11	CPF 11	INTRODUCTIION TO PLUMBING IN BUILDING CONSTRUCTION	2	1	2	1	2	1	0	2	0	0	0	0							132
12.	CPF 12	COLD AND HOTWATER SUPPLY													1	3	2	2	2	2	144
13.	CPF 13	GAS AND BRONZE WELDING													1	2	1	2			72
14.	CPF 14	GAS AND STEAM WORK							1	3	1	3	1	3	2	2	2	2	2	2	288
15	CPF 15	SANITATION AND DRAINAGE I							3		3	3									108
16.	CBM 11	ENTREPRENUERSHIP							2		2		2	-	-		-				72
		TOTAL		12		12	14	7	17	2	16	10	16	8	19	10	18	9	7	7	3,008

CURRICULUM TABLE PROGRAMME ANTC IN PLUMBING AND PIPE FITTING

S/N	MODULE CODE			ONE YEAR							
			TERM 1			TERM 2		FERM 3			
1	CWS 20	HOT AND COLD-WATER SERVICES, HEATING AND VENTILATION	2	5	2	5	2	5	252		
2.	CSD 22	SANITATION AND DRAINAGE II	2	5	2	5	2	5	252		
3.	CFW 23	FABRICATION AND WELDING	2	5	2	5	2	5	252		
4.	CBM 22	ENTERPRENUERSHIP	2	-	2	-	2	-	72		
5.	CBS 20	BUILDING SCIENCE	2	1	2	1	2	1	108		
6.	CMA 20	MATHEMATICS	3	-	3	-	2	-	96		
7.	CEN 20	ENGLISH LANGUAGE	1	-	1	-	1	-	36		
8.	CEC 400	ECONOMICS	2	-	2	-	2	-	72		
9.	ICT 21	AUTO CAD I	1	2	-	-	-	-	36		
10.	ICT 22	AUTO CAD II	-	-	1	2	-	-	36		
		TOTAL	14	18	14	18	13	16	1212		

Course: General Metal Work I	Course Code : MEC 11	Contact Hours 7hrs/wk
Learning Outcome: On completion of th	is module the student will be able to:	
1. Understand workshop safety rules an	d their application in machine shop.	
2. Know ferrous and non-ferrous metals	in common use	
3. Understand the use of common meas	uring, marking out, cutting and striking tools.	
4. Understand the working principles of	drilling machine.	
 Understand the application of various Understand the ISO system of toleran Produce simple engineering compone Know lathe machine operations and i 	ces, fits and their application in engineering production. nts on the bench	
Practical Competence: On completion o	f this module, the student will be able to:	
1. Use all tools correctly ensuring the m	achinery guards and protective eye shields are used at all tim	nes.
2. Comply with the general rules for saf	e practice in the work environment at all time	
3. Use and select hand tools for carrying	g out various bench fitting and assembly tasks	
4. Use tools: such as hacksaws, taps, rea	amers, drills, dividers, surface gauge	
5. Produce threads using taps and dies		
6. Correctly grind drill point angles: Dr	ills: Twist and flat drills	
7. Select and set drilling machine speed	s to carry out a range of operations.	
8. Perform metal joining by a range of J	processes.	
9. Mark out on metals and other materia	le	

MODUL	E: GENERAL METAL WORK I		COURSE CODE:	MEC 11	CONTACT HOURS: 7hrs/	/wk				
COURSE	SPECIFICATION: KNOWLEDG	E REQUIREMENT								
GENERA	AL OBJECTIVES: 1.0: UNDERST	AND WORKSHOP SAFE	ETY RULES AND A	PPLICATIONS IN MACHI	NE SHOP					
THEORE	TICAL CONTENT			PR	ACTICAL					
WEEK	SPECIFIC OBJECTIVES	TEACHER ACTIVITY	RESOURCES	SPECIFIC LEARNING OUTCOME	TEACHERS ACTIVITIES	Evaluation				
1	 1.1 State sources of hazards in the workshop and how to prevent them. e.g a. handling and using hand tools, portable power tools and machines; b. stepping on or striking obstructions left on floors or benches; c. lifting, moving and storing materials or jobs; d. using inflammable 	- Discuss sources of hazards in the workshop.	 Safety posters, Common hand tools like files hacksaw. Television, Video machine. Overall, Goggles, Gloves, Hardshoes, Head shield, 	Practice hazard preventive methods involving: a. handling and using hand tools, portable power tools and machines; b. stepping on or striking obstructions left on floors or benches; c. lifting, moving and storing materials or	 Guide the students Guide the students how to prevent hazard involving: a. handling and using hand tools, portable power tools and machines; b. stepping on or striking obstructions left on floors or benches; c. lifting, moving and storing materials or jobs; d. using 	- Through questions and physica exercises, determine whether th students grasped the topic				

liquids and gases; e. inhaling vapours or fumes;		extinguishers. - Ferrous metals - Nonferrous metals	jobs; d. using inflammable or corrosive liquids and gases; e. inhaling	corrosive liquids and gases; e. inhaling vapours or fumes;
1.2 Explain the application of factory safety regulations in the machine shop.			vapours or fumes; - Select safety equipment and wears essential in a machine shop.	-Guide student to select safety equipment and wears in the workshop.
1.3 Explain Personal Protective Equipment(PPE) essential in the workshop and their application in working situations e.g Overall, eye goggle of	- Discuss the application of factory safety regulations in the machine shop.		- select appropriate safety equipment and wares in the workshop.	- guide students on use of safety equipment and wears essential in the machine shop
safety wears and equipment should include overall, eye goggles,	 Discuss safety equipment and their application in 			

gloves, safety boots,	working situations.		
helmet, fire extinguishers,	e.g		
etc			
	Overalll, eye goggle		
	of safety wears and		
	equipment should		
	include overall, eye		
	goggles, gloves,		
	safety boots,		
	helmet, fire		
	extinguishers, etc		
	- Demonstrate how		
	to treat emergency		
	cases		
	like artificial		
	respiration, cold		
	compress etc.		
	- List the safety		
	equipment and		
	wears that are		
	essential in the		
	workshop.		
	•		
1.4 Outline safety rules	- Discuss safety		
and regulations relating	rules and		
to:-	regulations relating		

				1
a. clothing and	to:-			
health hazards;	a. Clothing and			
b. workshop	health hazards;			
	nealth hazarus,			
hygiene;	b. Workshop			
c. movement and	hygiene;			
other behavior of				
workers in the	c. Movement and			
workshops;	other behaviour of			
workshops,	workers in the			
	workshops;			
d. materials				
handling;	d. Materials			
	handling;			
e. tool handling,	e. Tool handling,			
storage and	storage and usage;			
usage;	storage and usage,			
f. f. machine	f. Machine			
	operation			
operation;				
1.5 Explain appropriate	- Discuss	Practice how to treat	- Demonstrate how to	
procedures in the events	appropriate	emergency cases like	treat emergency cases	
of a workshop accident	procedures in the	artificial respiration,	like artificial	
Examples of procedures	events of a	coat press etc	respiration, coat press	
may include:	workshop accident		etc	
	Examples of			
a. application of first	procedures may			
aid to the victim;	include:			
	meluue.			
b. removal or	a. application			
rectification of the	of first aid			
accident;	to the			
c. reporting the				

	accident to the appropriate authority; d. Keeping a record	victim; b. removal or rectification of the				
	of accidents for management use	 accident; c. reporting the accident to the appropriate authority; d. keeping a record of accidents for management use. 				
	General Objective 2.0: K	now Ferrous and Non-Fer	rous Metals In co	ommon use.		
2	 2.1 Explain the following physical properties of metals:- ductility malleability strength 	 Discuss the physical properties of metals such as - ductility malleability strength toughness 	Sample of mild steel, brass, low carbon steel, high carbon steel, aluminum, copper etc	Identify the physical properties of metals as listed 2.1	Show physical behavior of metal as listed in 2.1	Give students assignment on other methods of testing physical properties of metals

- toughness	- brittleness				
- brittleness - elasticity	- elasticity - plasticity	Hand held photo spectrometer			
- plasticity		Multimedia			
		Charts Textbooks			
2.2 Describe the basic composition and properties of ferrous metals such as plain carbon steel, cast iron and alloy steel.	- Discuss the basic composition and properties of ferrous metals such as, plain carbon steel, cast iron and alloy steel		Identify composition and physical properties of ferrous and nonferrous carbon steels or alloys	Demonstrate using appropriate resources to determine composition and physical properties	Give students assignment on other methods of testing composition and physical properties of carbon or alloy
2.3 Explain with examples of tools and equipment made from steels and cast iron	- Describe with examples of tools and equipment made from steels and cast iron		Identify the characteristics of tools or equipment made from steels and cast iron	Demonstrate to the students the characteristics of tools or equipment made from steel or cast iron	Sketch and label tools equipment made from steel or cast iron
				Demonstrate the	Show the application

2.4 Explain the application of plain carbon steel cast iron and alloy steel in the engineering industry.	- Discuss the application of plain carbon steel cast iron and alloy steel in the engineering industry.	Handheld spectrometer	Identify the application of plain carbon steel, cast iron and alloy steel	application stated in	of plain carbon steel cast iron and alloy steel by given example of their usage in the industry
2.5 Explain the following:a. the cupola process of manufacture of	 Discuss the following manufacturing process: d. the cupola process of manufacture of cast iron; 		Identify different manufacturing process involved in Cupola, Furnace, Blast furnace	Demonstrate the different manufacturing process involved	Sketch and label the features of the different types of furnace
cast iron; b. the blast furnace process of manufacture of	e. the blast furnace process of manufacture of pig iron;	Cupola Furnace			
pig iron; c. the direct reduction process of	f. the direct reduction process of manufacture of	Blast furnace			

manufacture of	steel.	Hand held			
steel.		spectrometer			
		Multimedia			
		Textbooks			
2.6 Explain the physical	- Discuss the physical	Sample of	Identify the physical	Demonstrate to the	Give
properties and	properties and	aluminum	properties and	students the physical	students
applications of non-	applications of non-		application of the	properties and	assignment
ferrous metals below:	ferrous metals below:		non-ferrous metals	application of ferrous	to collect the
copper, tin, zinc,	copper, tin, zinc,	Zinc	listed in 2.6	and non-ferrous	correct
aluminium and	aluminium and	-		metals listed in 2.6	samples of
aluminium alloys brass	aluminium alloys brass				the
(muntz metal, cartridge	(muntz metal, cartridge	Catridge brass			nonferrous
brass, gilding etc)	brass, gilding etc)				metal in 2.6
metal,bronze	metal,bronze				for a
(manganese bronze	(manganese bronze	Gilded metal			laboratory
tunmetal, bell metal,	tunmetal, bell metal,				test/experim
aluminium bronze,	aluminium bronze,				ent
phosphor bronze and	phosphor bronze and				

	lead.	lead.	Bronze Multimedia Textbooks			
			Charts			
	General Objective 3.0: U	Inderstand the use of com	mon measuring,	marking out, cutting and	d striking tools.	
3	3.1 Explain units of measurement	- Discuss the units of measurement.	Steel rule, dividers calipers, trammel, scribe, and angle plate vee block, Centre Square.	Identify and carry out the conversion in both Imperial and SI unit for length, mass, area, volume and temperature.	Demonstrate the conversion of Imperial to SI unit	Give student exercise to perform unit conversion
	3.2 Explain with examples the difference between "line" and "end" measurement.	- Differentiate between "line" and "end" measurement	Micrometer screw gauge, vernier caliper, vernier height gauge, combination set, pressure	Carry out line and end measurement on any material	Demonstrate "line" and "end" measurement to the students	Give assignment to student to state the differences between line and end measuremet

		gauge Digital micrometer and digital vernier caliper			
3.3 Explain th the measurin such as steel measuring ta vernier calipe micrometer s gauge.	g tools measuring tools listed rule, in 3.3 pe, er and	Steel rule, dividers, trammel,	Select the following measuring tools to measure diameter, length and thickness: - Steel rule -measuring Tape - venier caliper -micrometer Screw gauge -Digital micrometer	Guide student to use measuring tools as listed in 3.3:	Perform test in the use of measuring instrument correctly
		scriber angle plate, vee- block, Centre punch, Tri- square.	-Digital vernier caliper Practice accuracy in		Give

			the use of measuring instruments	Guide students in making accurate	students different
3.4 Explain the importance of accuracy in measurement.	- Discuss the term accuracy in measurement.			measurement	work piece to measure and assess their accuracy of measuremen t
3.5 Explain the use of datum points, datum lines and datum faces in marking out.	- Discuss the use of datum point, datum lines and datum faces in marking out.		Practice marking out activities using datum points, datum lines	Guide students in marking out activities using datum points and datum lines	Give students marking out activities
3.6 Describe, the functions and application of the following instruments used in marking out; steel rule, dividers, trammel, scriber angle plate, vee-block, Centre punch, Tri- square.	- Discuss the functions and application of the following instruments used in marking out; steel rule, dividers, trammel, scriber angle plate, vee-block, Centre punch, Try- square.	straight snips, side cutting pliers, hacksaw, chisel and guillotine	Practice the use of all marking out instruments listed in 3.6	Guide students in carrying out marking activities correctly	

3.7 Explain the template in m out operation	I OUT OPERATION		Practice the uses of template in marking out operation	Demonstrate the uses of template in marking out operation.	Sketch with the aid of diagram the uses of template correctly in marking out operation
3.8 Explain the cutting tools s speed cutter, r cutter, hole sa hose cutter, tu cutter, straigh side cutting pl saw, hacksaw, and guillotine.	uch ascutting tools such asrolespeed cutter, rolew kit,cutter, hole saw kit,ubinghose cutter,tubingt snips,cutter, straight snips,iers, pipeside cutting pliers, pipchiselsaw,hacksaw, chisel	9	Practice the use of cutting tools listed in 3.8	Demonstrate to students the use of various cutting tools listed in 3.8	Give students practical involving use of cutting tools listed in 3.8 and assess the students
3.9 Explain the importance of cutting technic	- Discuss correct cutting technique and posture.	Flat file, hard file, round file square, half round, triangular file,	Practice correct cutting technique and posture	Show students correct cutting techniques and posture	Give students practical exercise involving cutting technique and posture

posture		warding file,			
3.10 Describe the various types of fi their grades and applications.		rasp file Diagrams Charts Multimedia	Practice filing operation using different types of files as listed in 3.10	Guide students in the use of appropriate files as listed in 3.10	Give students project having various shapes to students to file
3.11 Describe the functions of the v types of vicee.g b vice, handing vice and their holding power while	arious parts of a vice and its ench holding power while etc performing different operations in the workshop		Sketch the bench vice and explain its clamping power	Show diagram, charts or multimedia of a bench vice and its features	Sketch a well label bench vice for Give students
performing variou operations on the such as filing, tap drilling etc.	m,		Practice the technique of holding work in the vise for filing, drilling and	Demonstrate the technique of holding work in the vice for filing, drilling and tapping operations.	various work piece to hold, file, drill and tap for assessment

4	3.12 Explain the uses of the following striking tools such as chisel, hammer, mallet, wedges,etc	Discuss the uses of the following striking tools such as chisel, hammer, mallet, wedges etc		tapping operations. Use the striking tools as correctly listed in 3.12	Demonstrate the use of common striking tools in the workshop	Give students project involving the use of striking tools
		nderstand the working pr				
5-6	4.1 Explain the various types of drilling machines such as: Bench drill, Breast drill, Pillar drill, and drill bits, portable drill, radial	Discuss the various types of drilling machines and bits	Textbooks Charts Multimedia	Sketch types of drilling machine and label them	- Show student types of drilling machines.	Give students assignment on the working principles of

drill, gang drill, multi- spindle drill, deep hole drill, coddles drill 4.2 Explain the main features of a bench or pillar drilling machine.	Describe, with sketches, the main features of a bench or pillar drilling machine.	Textbooks Charts Multimedia	Identify the features of a bench or a pillar drilling machine.	Show the main features of a bench or pillar drilling machine	a drilling machine
4.3 Explain where each of the following types of drills are best suited. e.g. twist drill (taper shank, parallel shank and jobbers drill, and their relative merits), flat drill, countersink drill, counter bore drill, combination centre drill.	Discuss the use of the following types of drills: - twist drill - flat drill - countersink drill - counter bore drill - combination centre drill	Drilling machines and its accessories.	Carry out drilling operation that will require the use of twist drill Carry out drill operation that will require the use of jobbers drill Carry out drill operation that will require the use of flat drill Carry out the drill operation that will	Demonstrate the use of the following drills: - twist drill - flat drill - countersink drill - counter bore drill - combination centre drill	

			require countersink drill Carry out drill operation that will require the use of counter bore drill		
 4.4 Explain the effects of the following faults in a ground twist drill bit: a. point angle tool acute; b. point angle 	Discuss the effects of faults in a ground twist drill	Textbooks Charts Multimedia	Carry out drill operation that will require the use of combination center drill. Identify faults in a ground twist drill bit Calculate spindle revolution or cutting speed for specified size of drill using the formulae:- $N = 1000S/\pi d$ $S = \pi dN/1000$ Where $S = cutting$ speed (m/min) N = revolution/minute D	Guide students to identify faults in a ground twist drill bit Show student how to Calculate spindle revolution or cutting speed for specified size of drill using the	Give students exercises to calculate spindle

tool obtuse;			= diameter of drill	formulae:-	revolution or
 c. cutting edges at unusual angles; d. insufficient lip clearance; 			(mm) π = 3.142	N = 1000S/πd S = πdN/1000 Where S = cutting speed (m/min) N = revolution/minute	cutting speed for specified size of drill using the formula
e. excessive lip clearance.				D = diameter of drill (mm)	
4.5 Describe the cause and remedy of drilling faults such as:-		Textbooks Charts Multimedia	Carry out remedy of drilling faults for: a. drill breaking; b. drill coloured blue; c. walls of drilled hole left rough; d. chipped cutting lips.	 π = 3.142 Demonstrate how to remedy drill faults such as drill breaking, drill coloured blue, walls of drilled hole left rough, chipped cutting lips etc 	
 a. drill breaking; b. drill coloured blue; c. walls of drilled hole left rough; d. chipped cutting lips. 	Discuss the cause and remedy of drilling faults such as:- a. drill breaking; b. drill colored blue;		Carry out a project that involves the use of drilling machine while observing	Give students to produce a project that involve the use of drilling machine	

4.6 State the safety precautions to be observed when using a drilling machine.	c. walls of drilled hole left rough; d. chipped cutting lip	Textbooks Charts Multimedia	safety precautions Ream to given specification by hand and machine method	Check for students compliance to relevant safety precaution	Perform
4.7 Explain the purpose of reaming operation.	Discuss the safety precautions to be observed when using a drilling machine.		Sketch the different types of hand and machine reamers	Show students how to ream to a given specification using hand and machine method	safety precautions when using drilling machine
4.8 Describe different types of hand and machine reamers.	Describe reaming operation.				Sketch with
	Discuss different types of hand and machine reamers.				the aid of diagram types of hand and reaming machine

5.1 Explain the various	- Discuss the various	Diagrams/cha	Sketch the thread	Show the various
thread forms and their	forms of threads and	rts of thread	forms below	thread forms
uses	their uses	forms	a. the ISO metric thread	
		Parallel	b. the unified thread	
		reamers taper reamers twist drills.	c. Whitworth and British fine threads	
		Rivet set	d. British Association (BA) thread	
			e. British Standard pipe	
			f. Square thread	
			g. Acme thread	
			h. Buttress Thread	
5.2 State the functions	Discuss the functions of	Diagrams/cha	Sketch the following:-	
of:- a. taps (taper tap,	taps, tap wrench, die and die stock	rts of taps	a. taps (taper tap, second tap, plug)	
second tap, plug)			b. tap wrench	
b. tap wrench			c. die and die stock.	

size and tapping drill. tapping dr estimate i	ill and is value in tions using uch as:- tapping	Estimate the value of tapping size and tapping drill in given situations using formulae such as:- T = D - P Where T = tapping diameter D = thread top diameter P = pitch Practice the use of taps, tap wrench and die and die	Guide students to estimate tapping size and tapping drill	
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to	4 State precautions be taken when ping on the bench.	Discuss precautions to be taken when taping on the bench.		Carry out taping on the bench while observing relevant safety precautions	Demonstrate the use of taps, tap wrench and die and die stock
				Identify the types of rivets	
of pa an fla	5 Describe the types rivets. e.g. Snap and an head, mushroom nd countersunk head, at head, hollow head vet, etc.	Explain the types of rivets. e.g. Snap and pan head, mushroom and countersunk head, flat head, hollow rivet, conical head rivet etc.	Diagrams/cha rts of rivet set	Sketch rivet set Calculate diameter of rivet and riveting allowance	Observe students compliance of safety precaution when taping on the bench
	6 Explain rivet set nd its use.	Discuss rivet set and its use.	Diagrams/cha rts of rivet set		Show students types of rivet
	7 Explain how to Ilculate diameter of	Discuss how to calculate diameter of	Diagrams/cha		Guide students to calculate diameter of

	rivet and riveting allowance	rivet and riveting allowance	rts of rivet		rivet and riveting allowance	
	General Objective 6.0: L	Jnderstand The ISO Tolera	nces, Fits and its	Application in Engineeri	ing Production.	<u> </u>
8	 6.1 Differentiate between the following:- a. nominal size b. limits (upper and lower) c. tolerance (unilateral and bilateral) d. fit (clearance, transition interference). 	Discuss nominal size, limits, tolerance and fit in engineering production	- Charts on tolerances, limits and fits.	Identify the differences between the following:- a. nominal size b. limits (upper and lower) c. tolerance (unilateral and bilateral) d. fit (clearance, transition interference).	Guide the students on differences between the following:- a. nominal size b. limits (upper and lower) c. tolerance (unilateral and bilateral) d. fit (clearance, transition interference).	Give assignment to student on the differences of the following: a. nomi nal size b. limits c. toler ance d. fit

 6.2 Explain the importance of tolerance and fit in engineering production and describe briefly the ISO system of limits and fits. 6.3 Determine by calculation the amount of tolerance and types of fit 	Discuss the important of tolerance and fits in engineering production as well as describing the ISO systems of limits and fits. Explain how to calculating the amount of tolerance and types of fits	Charts on tolerances, limits and fits. Charts on tolerances, limits and fits	Identify the importance of tolerance and fit in engineering production and describe briefly the ISO system of limits and fits. Calculate the amount of tolerance and types of fit in given situations.	Guide the students on how to Explain the importance of tolerance and fit in engineering production and describe briefly the ISO system of limits and fits. Guide students in the calculation of the amount of tolerance and types of fit in as given situations.	Identify the importance of tolerance and fit in engineering production and describe briefly the ISO system of limits and fits. Give students on how to do calculation of the amount of tolerance and fit in a given situation.

9	General Objective 7.0: P7.1 Explain layout procedures from working drawing of simple engineering components or tools such as:-a. open ended spannerb. engineer's try squarec. tool maker's clampd. plate bracket or gusset (involving rounds, angles,sholes)	 Produce Simple Engineerin Discuss layout procedures from working drawing of simple engineering components or tools such as:- a. open ended spanner b. engineer's try square c. tool maker's clamp d. plate bracket or gusset (involving rounds, angles, holes) 	g Components of - Lesson notes - Diagrams and charts	Interpret layout procedure from working drawing of simple engineering components or tools	Show students how to interpret layout procedures from working drawing	Give students assignment to draw sketches of engineering components or tools
	e. centre square.	e. centre square.				
	7.2 Explain how to produce any simple engineering component	Describe how to produce a simple engineering component	 Lesson notes Diagrams and charts 	Produce any simple engineering component to given specifications including dimensions, tolerance and finish.	Supervise students following the sequence to produce the engineering components likeopen ended spanner, engineer's try square,	Demonstrate how to produce simple engineering components.

	7.3 Explain how to carry out simple precision fitting project. e.g. hexagonal mild steel bar making push fit through a mild steel plate.	Discuss how to carry out simple precision fitting project. e.g. hexagonal mild steel bar making push fit through a mild steel plate.	 Lesson notes Diagrams and charts 	Carry out simple precision fitting project. e.g. hexagonal mild steel bar making push fit through a mild steel plate.	tool maker's clamp, plate bracket or gusset (involving rounds, angles, holes), centre square etc. Show students how to carry out precision fitting.	Carryout simple precision fitting
	General Objective: 8.0: k	Know lathe machine opera	ations and its use	S		
10	8.1 Explain the term lathe machine and its types	Discuss the term lathe machine and its types	- Centre lathe and accessories like catch plates, face	Sketch three types of common lathe machine	Show students types of lathe machines	Give students assignment on type of lathe

 8.2 Explain the essential features and function of a center lathe machine such as lathe bed, headstock, tailstock, saddle or carriage, etc. 8.3 Explain the working principles of the center lathe. 	Discuss the essential features and function of a center lathe machine such as lathe bed, headstock, tailstock, saddle or carriage, etc. Discuss the working principles of the center lathe.	plates, centers, fixed and traveling steadies. - Charts of center lathe and capstan lathe. - Round nose turning tool, finishing tool, site finishing, knife tool, form tool, parting off tool, and boring tool.	Operate the features of center lathe under supervision Identify the working principle of the centre lathe	Show students how the features of a center lathe operate Guide student on how to carryout principle of the centre lathe.	machine. Group discussion on features and lathe machine Carryout Individual project principle of the centre lathe.
8.4 Explain the function of the accessories of a center lathe machine such as chuck, drive plate, face plate, angle plate, carrier, lathe centers, mandrel etc	Discuss the function of the accessories of a center lathe machine such as chuck, drive plate, face plate, angle plate, carrier, lathe centers, mandrel etc	Charts on tool height - Charts and diagrams of different machining operations	Practice the adjustment/use accessories of a center lathe machine chuck, drive plate, face plate, angle plate, carrier, lathe centers, mandrel etc	Show students how to use the accessories of center lathe such as chuck, drive plate, face plate, angle plate, carrier, lathe centers, mandrel etc	Demonstrate used of some of accessories of center lathe machine.

 8.5 Explain the difference between center lathe and capstan lathe, in terms of their main features and functions. 8.6 Explain types and functions of cutting fluids used for lathe turning operations. 	Differentiate between center lathe and capstan lathe, in terms of their main features and functions. List types of cutting fluids used for lathe turning operations.	Charts and diagrams of different centre lathe and capstan lathe. Charts and diagrams of different of cutting fluids used for lathe turning operations.	Identify the difference between center lathe and capstan lathe, in terms of their main features and functions. Demonstrate the use of cutting fluids for different lathe operations	s Show the different operational features of center lathe and capstan lathe Show students different types cutting fluids used for lathe turning operations	Carryout quiz on different between centre lathe and capstan lathe in terms of their feature and function Assignment on listing type of cutting fluids used for lathe
8.7 Describe common tools used in lathe machine: e.g butt- brazed tool, tipped tool bit etc	Discuss common tools used in lathe machine: e.g butt-brazed tool, tipped tool bit etc	Charts and diagrams of different common tools used in lathe machine.	Select common tools used in lathe machine Practice how to fix	Demonstrate how to fix common tools used in lathe	Carryout project demonstratio n on how to fix common tools used in lathe.

			lathe tools		
functions of tool angles (rake, clearance), and the values for different metals to be machined.	Discuss with sketches the functions of tool angles (rake, clearance), and the values for different metals to be machined.	Charts and diagrams of different function of tools	Practice varying tool angles for different metals	Show students how to vary tool angles for different metals	Carryout project varying tool angles for different metals
8.9 Differentiate between various tool shapes and state their uses e.g Round nose rougher, fine finishing, side finishing, knife tool, form tool, parting off tool, boring tool, etc.	Discuss various tool shapes and state their uses such as Round nose rougher, fine finishing, side finishing, knife tool, form tool, parting off tool, boring tool, etc.	Charts and diagrams of different various tool shapes and state their uses such as Round nose rougher, fine finishing, side finishing, knife tool, form tool, parting off tool, boring tool, etc.	Select tools according to shape and use Identify the effects of wrong setting cutting tool	Show students how to select tools in line job requirements	Assignment on the difference between various tool shapes and state their uses.
8.10 Explain the effects	Discuss with sketches	Training manual,		Show students the	
of wrong setting cutting tool: e.g vibration and chatter, tool rubbing against or digging into the job.	the effects of wrong setting cutting tool: e.g vibration and chatter, tool rubbing against or digging into the job.	pictures, flip chart. Training	Identify the effects of wrong setting cutting tool: e.g vibration and chatter, tool rubbing against or digging into the job	use of wrong setting cutting tool Guide student on how	Carryout quiz on the effects of wrong setting cuting tool. Assignment
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8.11 Define cutting speed and feed with respect to lathe Operation.	Define cutting speed and feed with respect to lathe Operation.	manual, pictures, flip chart.	Identify cutting speed and feed with respect to lathe Operation.	to define cutting speed and feed with respect to lathe Operation.	on how to define cutting speed and feed with respect to lathe Operation.
8.12 Explain safety precautions to be observed when working on the lathe.	State the procedure to set up the lathe for use for turning operation while observing safety precautions	Training manual, pictures, flip chart.	Operate lathe machine while observing the relevant safety precautions	Guide students to operate a center lathe machine while observing safety precautions in the workshop	Carryout practical demonstratio n of Operating lathe machine while
		Training	Calculate the cutting speed and feed for given turning operation	Guide students to calculate the cutting	observing the relevant safety precautions Assignment

8.13	define cutting	Discuss cutting speed	manual,		speed and feed for	on how to
speer	ed and feed with lect to lathe ration	and feed with respect to lathe operation	pictures, flip chart.	Estimate the rate of metal removal and time required for carrying out specified turning operations.	given turning operation	calculate the cutting speed and feed for given turning operation.
up th out t	Explain how to set he lathe for carry turning between re while observing	Discus how to set up the lathe for carrying out turning between centre while observing safety	Training manual, pictures, flip chart.	Compute required taper dimensions from given data using taper ratio angle formulae i.e. Taper	Demonstrate how to Estimate the rate of metal removal and time required for carrying out specified turning operations	Carryout practical Demonstrati on how to Estimate the
safet	ty precautions			Ratio = d2 – d1/L OR Tan 0/2 = d2 d1/2	Guide students to compute taper	rate of metal removal and time
				where 0 = taper angle di - small and	dimensions	required for carrying out specified turning
				diameter d2 = large end diameter L = length of taper Set up the lathe for use in line with standard.carry out basic turning	Show students how to set up the lathe for use Demonstrate turning operations between centres for a given metal	operations Practical Demonstrati on on turning operations between centres for a
				operations between centres with the		given metal

PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN MECHANICAL ENGINEERING CRAFT PRACTICE							
MODULE:	GENERAL METAL WORK II	MODULE CODE: MEC 12	CONTACT HOURS: 5hrs/wk				
GOAL: work and wel General Obj On completio 1. Und 2. Prod 3. Und PRACTICA 1. Carry ou 2. Produce	The module is designed to introduce the trainee t ding.	to basic processes in mechanical engineering reatment of metal in the workshop. and metal arc welding. le students will be able to:					
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MODUL	E: GENERAL METAL WORK II	MODULE CODE: MEC	2 12	CON	TACT HOURS: 5hrs/	wk
MODUL	E SPECIFICATION: KNOWLEDGE	REQUIREMENTS				
	AL OBJECTIVES:General Objectiv	e 1.0: Understand the Basi			Treatment of Metal	in the Workshop
THEORE	ETICAL CONTENT		PRACTICA	L CONTENT		
WEEK	Specific Learning Outcome:	Teacher Activities	Resources	Specific learning outcome	Teacher activity	Evaluation
1-4	1.1 list types of metals used in workshop	- State the types of metals used in workshop	Recommend ed Text books - Lesson notes,sampl e of metal etc	Selecttypes of metals used in workshop.	Guide studentsto Selecttypes of metals used in workshop	Selecttypes of metals used in workshop
	 1.2 Explain briefly the structural behaviour of plain carbon steel as it is heated from room temperature to about 1000°C for the purposes of: a. hardening b. tempering c. annealing d. normalising 	 2 Discuss the structural behaviour of plain carbon steel as it is heated from room temperature to about 1000°C for the purposes of: a. hardening b. tempering 	Recommend ed Text books - Lesson notes,sampl e of metal etc	Identify briefly the structural behaviour of plain carbon steel as it is heated from room temperature.	Explain to student on the structural behaviour of plain carbon steel as it is heated from room temperature.	Mention structural behaviour of plain carbon steel as it is heated from room temperature.

	d. normalising				
	a casa hardoning				
	e. case-hardening				
Explain the meaning of dening metal work.	Discuss hardening metal work.	Recommend ed Text books, projector, flip chart	State the meaning of hardening metal work.	Explain to studentthe meaning of hardening metal	
		- Lesson notes,sampl e of metal		work.	
State safety precautions ating to heat treatment ocesses apply them in en situations.	Discuss safety precautions relating to heat treatment processes apply them in	etc			
state the importance of at treatment of metal.	given situations. Discuss the importance of heat treatment of metal.				
e e	ting to heat treatment sesses apply them in n situations. State the importance of treatment of metal.	State safety precautions ting to heat treatment cesses apply them in n situations. State the importance of treatment of metal.	State safety precautions ting to heat treatment resses apply them in n situations. State the importance of t treatment of metal.	work. work. projector, flip chart - Lesson notes,sampl e of metal etc books, projector, flip chart - Lesson notes,sampl e of metal etc biscuss safety precautions relating to heat treatment processes apply them in given situations. biscuss the importance of heat treatment of biscuss the importance of heat treatment of	work.books, projector, flip charthardening metal work.studentthe meaning of hardening metal work.State safety precautions ting to heat treatment resses apply them in n situations.Discuss safety precautions relating to heat treatment processes apply them in given situations.Discuss safety precautions relating to heat treatment processes apply them in given situations.Hardening metal work.State the importance of t treatment of metal.Discuss the importance of heat treatment of metal.Hardening metal work.

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5-6	2.1 Describe the main	Discuss the main feature	-	Sketch the main	Show students	
	feature of the black smith's	of the black smith's	Charts	features and working	the main features	
	forge.	forge.	_	principles of the	of the black	
			poster	black smith's forge.	smith's forge	
			, , , , , , , , , , , , , , , , , , , ,			
	2.2 Explain the working	Discuss the working		Sketch common	Show students	
	principles of the black	principles of the black		forging tools	forging tools in	
	smith's forge.	smith's forge.			the workshop	
	siniti's loige.	siniti s loige.				
				select forging tools		
				available in the		
				workshop		
	2.3 State the functions of	State the functions of				
	common forging tools such	common forging tools				
	as anvil, swage block, leg	such as anvil, swage				
	vice, forging hammers, hot	block, leg vice, forging				
	and cold sets, set hammer,	hammers, hot and cold				
	punches and drifts, press,	sets, set hammer,				
	fullers, top and bottom	punches and drifts,				
	swages flatter, tongs (open	press, fullers, top and				
	mouth, closed mouth,	bottom swages flatter,				
	hollow bit, etc.).	tongs (open mouth,				
		closed mouth, hollow bit,				
		etc.).				
7-8						
	2.4 Describe the following	Discuss the fully live				
	5	Discuss the following				

for	rging operations:	forging operations:				
	a. upsetting	a. upsetting				
	b. drawing down	b. drawing down		Carry out following	Demonstrate	
	c. setting down	c. setting down		forging operations:	forging operations such	
	d. twisting	d. twisting		a. upsetting	as upsetting,	
	e. forge welding (scarf	e. forge welding (scarf		b. drawing down	drawing down, setting down,	
	and splice welds)	and splice welds)		c. setting down	twisting, forge,	
	f. bending	f. bending		d. twisting	welding (scarf and splice welds),	
	g. forming closed ring	g. forming closed ring		e. forge welding	bending, forming	
	h. forming an eye.	h. forming an eye.		(scarf and splice welds)	closed ring, forming an eye	
				f. bending	etc	
				g. forming closed ring		
				h. forming an eye.		
eneral Obje	ective 3.0: Understand the	Basic Principles and Techr	niques of G	as and Metal Arc Weldi	ng	
3.1	1 Define welding	Discuss welding	-			Give student
			Oxygen cylinde			project and supervise them
			r			
3.2	2 Explain the principles	Discuss the principles	acetyle ne			
and	d application of gas elding.	and application of gas welding.	cylinde			
			r	1	1	1

3.3 Explain the equipment used for gas welding.	Discuss the equipment used for gas welding.	ions arc weldin g set goggles , shield electro de.	Select equipment used for gas welding	Show students equipment used for gas welding
3.4 State the safety precautions to be observed in carrying out gas welding	Discuss safety precautions to be observed in carrying out gas welding	- Diagra ms and charts of various	Prepare metal joint for gas welding Join metals together by gas welding while	Demonstrate how to prepare joint for welding
3.5 Explain the principle and application with metal arc welding.	Discuss the principle and application with metal arc welding. Discuss the equipment used for metal arc welding.	weldin g joints, and techniq ues.	observing the relevant safety precautions	Demonstrate gas welding operation Check for students' compliance to relevant safety
3.6 Describe the equipment used for metal arc welding.	Discuss the safety precautions to be observed in carrying out gas welding		Select equipment used for metal arc welding	precautions Show students

	Select consumables used for metal arc welding	equipment and consumables used for metal arc welding	
	Join metals together by arc welding operation while observing relevant safety precautions Produce a project	Demonstrate the use of metal arc welding machine	
	that will involve the gas and metal arc welding processes		

COURSE:BUILDING CONSTRUCTIONMODULE:CPF 11 – INTRODUCTION TO PLUMBING AND PIPE FITTING IN BUILDING CONSTRUCTIONCONTACT HOURS:3HRS/WEEKGOAL:This module is designed to introduce the trainee in the building trades to basic construction principles, materials and
methods so that he can appreciate the roles of the various trades in the building industry and understand his basic roles as
a plumber.

GENERAL OBJECTIVES: On completion of this module, the trainee should be able to:

- 1. Understand health and safety in construction
- 2. Understand the basic tools and equipment in plumbing installation
- 3. Understand the properties of materials and their application in plumbing
- 4. Understand the basic principles of site preparation.
- 5. Understand simple sketches and mechanical drawings.
- 6. Understand basic communication and team work in building construction
- 7. Understand the basic principles of installation of various types of services in dwellings.

PRACTICAL COMPETENCE: On completion of this module, the student will be able to:

- 1. Applyhealth and safety in construction
- 2. Carryout good housekeeping in the workplace
- 3. Identify, Use and maintain basic hand/machine tools and equipment used in building construction.
- 4. Understand the use of different plumbing materials
- 5. Carryout storage and handling of different plumbing materials
- 6. Application of different plumbing materials and its properties
- 7. Understand and carryout the Cutting and Threading Pipes.
- 8. Understand and carryout the Bending of plumbing pipes
- 9. Interpret construction drawings, symbols and signs.
- 10. Understand and carryout teamwork and its important in construction
- 11. Understand and apply various types of communication and its important in construction
- 12. Interpret electrical circuit, plumbing symbols and/drawing.

PROGRA	OGRAMME: NTC IN PLUMBING AND PIPE FITTING								
Module: -	odule: - INTRODUCTION TO BUILDING CONSTRUCTION Module Code : CPF II Contact Hours: 3 hrs/week								
Course Sp	Course Specification: Theoretical Practical Contents								
General Objective: 1.0 Understand health and safety in construction. Year 1, Term 1									
1-3	Specific Learning Outcome	Teachers Activities	Resource	es	Specific Learning Outcome	Teachers Activities	Evaluation		

 1.1 Define hazards in the workshop environment relatines same to construction site situation, 1.2 State causes of hazard and method of prevention. 	arrange to use slide, video films, a Computer simulation etc. to show and explain of various hazard in	player Safety signs, chart Protective Equipment, Handout and Safety Equipment	 Demonstrate the use of appropriate personal protective equipment (PPE) in hazards. Illustrate the Proper way to put on and remove personal protective equipment in terms of accident. Demonstrate proper handling of construction tools and equipment and how to prevent accidents both in the workshop and on site. 	 Guide students to demonstrate the use and care of appropriate personal protective equipment (PPE) Guide students to put on and remove personal protective equipment Demonstrate proper handling of construction tools and equipment and how to prevent accidents both in the workshop and on site. 	recaution to take to avoid hazards. List and explain the types of PPE and there uses. List some safety tools and
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	situation, and sta	the hazards that occurs in the use of hand tools and a machines should ite be displayed and	player Safety signs and chart Protective	 Various hazards that occurs in the use of hand tools and machines should be displayed and show to students and the methods of safe Show films and photo clips of the hazards that can be caused by poisonous and dangerous gases e.g. paint fumes, carbon mono 	 Guide students to demonstrate Hazards that can be caused by poisonous and dangerous gases e.g. paint fumes, carbon mono oxide etc. Carryout Various hazards that occur in the use of hand tools and machines should be displayed and show to students and the methods of safe 	
	 1.4 Explain danger in use construction to and equipment drilling maching, mach and circular saw et 1.5 Name danger gases and liqu commonly used the workshop construction site paint fram 	ols e.g. es, ine Show films and photo c. clips of the hazards that can be caused by construction tools and ids equipment e.g. drilling in machines, grinding, or machine and circular e.g. saw etc.	 Slides, video player Safety signs and chart Protective Equipment Handout Safety Equipment Slides, video player Safety signs and chart 	and photo clips of the hazards that can be caused by construction tools and equipment e.g. drilling machines, grinding, machine and circular saw	 Guide the student in handling the hazards that can be caused by construction tools and equipment e.g. drilling machines, grinding, machine and circular saw Etc. Guide learners in dangerous gases and 	
	flammable liqu acetylene etc.		Protective Equipment Handout Safety Equipment	dangerous gases and liquids in common use in the workshop or construction site	liquids in common use in the workshop or construction site e.g. Frames, flammable liquids	

1.6 Definerelevantclauses in the factoryact on Health, SafetyandWelfareRegulationsforworkersonaconstruction site.1.7 ExplainappropriateFirstAidTreatment	Explain relevant clauses in the factory act on Health, Safety and Welfare Regulations for workers on a construction site. Describe the application of 1 st Aid	•	Dummy, first Aid box well equipped with drugs, bandage, cotton wool, iodine etc. Safety signs, hand gloves, boots protective clothing	 Demonstrat Demonstrat Relevant clauses in the factory act on Health, Safety and Welfare Regulations for workers on a construction site. Demonstrat Demonstrat e 	 Guide the student In relevant clauses in the factory act on Health, Safety and Welfare Regulations for workers on a construction site. Guide the learnersin demonstrate 	What is health and safety regulation act. What is first Aids
on a victim in need of First Aid. e.g., burns, shocks, accident victims etc.	on victims, this could be done in the classroom to reinforce the knowledge being imparted to students	-	goggles etc. Circular saws, and drilling machine etc.	the application of 1^{st} Aid on victims, this could be done in the classroom to reinforce the knowledge being imparted to students	the application of 1 st Aid on victims, this could be done in the classroom to reinforce the knowledge being imparted to students	List things found in a first aids box
1.8 Explain habitual maintenance of health, safety and general welfare of the individual	 Describe habitual maintenance of health, safety and general welfare of the individual. Identify what safety is and how to prevent accidents, generally. 		First aid box, different drugs, bandage other first aid materials.	 Demonstrate habitual maintenance of health, safety and general welfare of the individual. 	 Guide the learners in demonstrate habitual maintenance of health, safety and general welfare of the individual. 	Mention some activities involve in habitual maintenance.

1.9 Explain what safety is and how to prevent accidents, generally		Describe what safety is and how to prevent accidents, generally	•	Safety sign and symbols PPE First aid box, different drugs, bandage other first aid materials.		Demonstrate and explain what safety is and how to prevent accidents, generally	• Guide the learners in demonstrate explain what safety is and how to prevent accidents, generally	Explain what safety is and how to prevent accidents, generally	
General Objective: 2.0 Basic Tools and Equipment in plumbing installation. Year 1, Term 1									

4-12	 2.1 Describe the basic hand tools in plumbing work and state their functions. 2.2 State the types of powers tools and equipment in plumbing work. 	 Teacher should show students basic hand tools related to a plumber's work and its application e.g., alignment tools levelling tools cutting threading tools, bending tools, bending tools, measurement tools and marking tools etc. Teacher should practically show the handling and application of power tools and equipment with students, naming each power tool and asking the students to identify same. 	 Basic hand tools for Plumbing work and application eg measurement tools, and marking hand tools etc Power tools for plumbing work eg angle grinder, ppe welding machine etc 	 Demonstrate the Use of basic hand tools and required plumbing, work Demonstrate the selecting of basic hand tools and required plumbing, work Demonstrate the use of power tools and equipment required for plumbing, work Demonstrate the selecting of power tools and equipment required for plumbing, work 	 Guide students to Demonstrate the Use of basic tools and equipment required for plumbing work, Guide the student in the selection of the right basic hand tools and required plumbing, work Guide students to demonstrate the use of power tools and equipment required for plumbing. Guild the learners in the selection of power tools and equipment required for plumbing, work 	 State some basic hand tools and explain their function Demonstrate the use of some power tools and equipment for plumbing, workshop.
	2.3 Explain the safety in application of basic tools and equipment	 Teacher should show and demonstrate the safety in basic tools and equipment 	Handout on Safety in tools and equipment, PPE Video and pictures	 Demonstrate the use of safety in tools and equipment tools required for plumbing, work 	 Guide students to Demonstrate the Use of safety in power tools and hand tools required for simple plumbing, 	Explain the safety in application of basic tools and equipment

2.4 state the repair, routine care and maintenance of tools and equipment in use in plumbing	 Explain the repair, routine care and maintenance of tools and equipment in use in plumbing. 	manufacturer manual, handout, video and pictures	•	Demonstration the repair, routine care and maintenance of tools and equipment in use in the workshop.	•	Guide the student IN repair, routine care and maintenance of tools and equipment in use in the workshop.	Mention some repair, routine care and maintenance of tools and equipment in use in plumbing
2.5 state cutting, threading and bending tools and equipment in plumbing	• Explain cutting, threading and bending tools and equipment in plumbing	Sample of cutting, threading and bending tools and equipment in plumbing such as tube cutters threading machine angle grinder and bending machine either electrical or manual etc Pictures and video, flip chart, PPE, handout manuals etc	-	Demonstrate cutting of different types of pipes with the right tools eg plastic tube cutter metal tube cutter hacksaw angle grinder etc Carryout threading and bending of pipes using the right tools and equipment eg threading machine.	-	Guide the student in the following activities: cutting, threading and bending using tools and equipment. support the learners in carryout threading and bending of pipes using the right tools and equipment eg threading machine.	Mention some cutting, threading and bending tools and equipment in plumbing Demonstrate cutting of different types of pipes with the right tools
2.6 state tools and equipment for plumbing installation	Explain tools and equipment for plumbing installation	Plumbing tools eg Cutting, measurement, levelling, cutting, threading PPE, videos, pictures, manuals etc. 46	-	apply tools and equipment for plumbing installation		guide learners in applying tools and equipment for plumbing installation	 Mention some tools and equipment for plumbing installation. apply tools and equipment for plumbing installation

	General Objective: 3.0 U INSTALLATION. Year 1			OPI	ERTIES OF MA	ATE	RIALS AND TH	EIR	APPLICATION IN	PLUMBING
1-6	3.1 State the types of plumbing materials characteristics and uses.	•	rm 2 Teacher should bring various types of plumbing materials to class and identify same to students by name and characteristics.	•	Samples Plumbing component, pipes fitting, fixture etc	•	Demonstration the Identifying of various types of plumbing materials characteristics and uses. Illustrate Identifying of fittings that match various types of pipes. Carryout Selecting fittings that match various types of pipes identified.	•	Teacher should Guide the student in identifying materials by bring various types of plumbing materials eg Plumbing component, pipes fitting, fixture to class and identify characteristics and uses. Illustrate Identify fittings that match various types of pipes Carryout Selecting fittings that match various types of pipes identified	Mention some types of plumbing materials, characteristics and uses.

	 3.2 Explain the application of different types of plumbing materials 3.3 Describe materials handling and storage in plumbing 	 Teacher should bring various types of plumbing materials to class and identify same to students by name and characteristics. And show the application Explain handling and storage of plumbing materials 	 Samples of Plumbing component, pipes fitting, fixture etc Samples of Plumbing component, pipes fitting, fixture etc Video and pictures PPE manufacturer manual of the material etc 	 Demonstration the application of various types of plumbing materials Perform connection of 2 pipes and fittings identified. Demonstrat e the handling and storage of plumbing materials 	 Teacher should Guide the student in application of plumbing materials eg Plumbing component, pipes fitting, fixture etc Perform connection of 2 pipes and fittings identified. Teacher should Guide the student in handling and storage of plumbing materials eg Plumbing component, pipes fitting, fixture etc 	Demonstrate the application of different types of plumbing materials Demonstrate materials handling and storage in plumbing
	General Objective: 4.0 U				,	
7-12	4.1 Define vegetable soil	 Use question and answer technique to describe vegetable soil and reasons for removal before 	 Sample of Vegetable soil. Digger, trowel, shovel Pictures 	 Identify same State the reasons for removing vegetable soil or top –soil 	 Guide student to identify same State the reasons for removing vegetable soil or top –soil before 	Define vegetable soil
	4.2 Explain hand tools and mechanical plants used for excavation.	 setting out. Show student various hand tools used for 	 Pictures, videos and chart of excavator, etc. 	before setting out.Identify the hand tools	 setting out. Guide student in site preparation and procedures prior to setting 	List and Explain hand tools and mechanical plants used for

	 4.3 Explain the Importance of site investigation and preparation prior to setting out. 4.4 Describe site preparation and procedures prior to setting out. 4.5 Describe site layout and it important in construction 	 earth excavation e.g auger, excavator, shovel, digger]' etc. Take a visit to new construction site with the students. Take a visit to new construction site with the students. Take a visit to new construction site with the students. 		 and mechanical plants used for excavation. Demonstrate site layout and it important in construction using sketches 	 Out. Guide the student on how to identify the hand tools and mechanical plants used for excavation. Guide the student to Demonstrate site layout and it important in construction using sketches 	excavation. Explain the Importance of site investigation and preparation prior to setting out. Explain site preparation and procedures prior to setting out. Define site layout and it important in
	General Objective 5.0: U	construction	hes and mechanical	drawings Vear 1 Tei	rm 3	construction
	General Objective 5.0.			urawings. rear 1, rei		
1-6	5.1 Interpret and read simple mechanical drawings	Explain and read simple mechanical drawings	Plumbing drawing Sketch pad Unit of measurement Sign and symbols Colour codes Plumbing drawing	 Demonstrate interpretation and read of simple mechanical drawings 	 Guide the student in interpretation and read of simple mechanical drawings 	Interpret and read simple mechanical drawings
	5.2 state sign and symbols in a mechanical drawing	Explain sign and symbols in a mechanical drawing	Sketch pad Unit of measurement Sign and symbols Colour codes	 Demonstrate the use of sign and symbols in a mechanical drawing 	 Guide the student in the use of sign and symbols in a mechanical drawing 	state sign and symbols in a mechanical drawing

	5.3 state the SI unit of measurement used in plumbing drawing5.4 make simple sketches relating to plumbing work	explain the SI unit of measurement used in plumbing drawing eg meter (m, mm,cm)	Plumbing drawing Sketch pad Unit of measurement Sign and symbols Colour codes	 Demonstrate measurement used in plumbing drawing 	 Guide student in carryout measurement used in plumbing drawing. Guide student in make simple sketches relating to plumbing work 	state the SI unit of measurement used in plumbing drawing make simple sketches relating to plumbing work
	General Objective 6.0: U	JNDERSTAND BASIC	COMMUNICATIO	N AND TEAM WOR	RK IN BUILDING CONS	TRUCTION
6-8	 6.1 state communication the various types used in construction 6.2 Describe teamwork 	Explain communication the various types used in construction eg verbal, non -verbal written visual etc Explain teamwork and	 Communicat e signs and symbols, video garget used in communicati on (phones letters) and hand out on communicati on 	 Carryout communicatio n using various types and their garget 	 Guide learners in Carryout communication using various types and their garget. 	state communication the various types used in construction
	and it import in construction.	its important in construction Explain individual roles and it import in construction	 Roles, works schedule templet videos and plumbing regulations. 	 Carryout teamwork and it important in construction. Demonstrate individual roles and it import in construction. 	 Guide the student in Carryout teamwork and it import in construction. And support the learners to Demonstrate individual roles and it import in construction 	Define teamwork and it import in construction.

	6.3 Explain Estimating of materials in plumbing	Describe Estimating of materials in plumbing	 Simple addition multiplicatio ns 	Estimate materials in plumbing	Guide the student carryout Estimating of materials in plumbing	Carryout simple Estimating of materials in plumbing
TERM 3	General Objective 7.0: U IN DWELLING. Year 2		SIC PRINCIPLES	OF INSTALLATION	N OF VARIOUS TYPES	OF SERVICES
9-12	7.1 State the basic principles of a good drainage system.	explain the basic principles of a good drainage system	 PPE, video flip charts plumbing regulations and handout etc. 	• Work with the basic principles of a good drainage system.	• Guide the student in Work with the basic principles of a good drainage system	State the basic principles of a good drainage system.
	7.2 Describe with sketches the installation standards relating to cold and; hot water supply.	Explain with sketches the installation standards relating to cold and; hot water supply.	Sketches Plumbing tools, plumbing materials such as fittings, fixtures, pipes etc	Demonstrate With sketches the installation standards relating to cold and; hot water supply.	• Guide student to explain and make sketches relating to the installation standards of cold and; hot water supply.	Describe with sketches the installation standards relating to cold and; hot water supply.
	7.3 Describe the installation of Sanitary wares; fittings e.g. sinks, bath, W.C. shower, wash hand basin,	Explain the installation of Sanitary wares; fittings e.g. sinks, bath, W.C. shower, wash hand	Sanitary wares; fittings e.g. sinks, bath, W.C. shower, wash hand basin, Urinals, etc	 Demonstrat e e the installation of Sanitary wares; fittings e.g. sinks, bath, W.C. shower, 	• Guide the Learner in the installation of Sanitary wares; fittings e.g. sinks, bath, W.C. shower, wash hand basin, Urinals, etc.	Carryout the installation of Sanitary wares; fittings e.g. sinks, bath, W.C. shower, wash

Urinals, etc.	basin, Urinals, etc.		wash hand basin, Urinals, etc.		hand basin, Urinals, etc.
7.4 Analyse sketches relating to the construction of domestic drainage system, e.g. Inspection chamber/cesspool, septic tank, soakaway.	Explain with sketches construction standards relating to the construction of domestic drainage system, e.g. Inspection chamber/cesspool, septic tank, soakaway.	Sketches Pictures, video, flip chart PPE	• Demonstrat e with sketches construction standards relating to the construction of domestic drainage system, e.g. Inspection chamber/cesspool, septic tank, soakaway.	• Guide the Learners in Explaining with sketches construction standards relating to the construction of domestic drainage system, e.g. Inspection chamber/cesspool, septic tank, soakaway.	Interpret sketches relating to the construction of domestic drainage system, e.g. Inspection chamber/cesspoo l, septic tank, soakaway.
7.5 State the functions of a good insulation and lighting in plumbing.	Explain the functions of good or insulation and lighting in dwellings	 Pictures, video, flip chart PPE 	• Demonstrat e he functions of good or insulation and lighting in dwellings	• Guide the learners in explaining the functions of good or insulation and lighting in dwellings	Mention some functions of a good insulation and lighting in plumbing.
7.6 Describe the different modes of supply and installation systems of electricity in dwellings e.g. simple phase, 3- phase supply (conduit or surface wiring system)	Describe the different modes of supply and installation systems of electricity in dwellings e.g. simple phase, 3- phase supply (conduit or surface wiring system)	 Pictures, video, flip chart PPE, sketches of electrical drawings 	• Demonstrat e the different modes of supply and installation systems of electricity in dwellings e.g. simple phase, 3- phase supply (conduit or surface	• Guide the learners to describe the different modes of supply and installation systems of electricity in dwellings e.g. simple phase, 3- phase supply (conduit or surface wiring system)	Mention the different modes of supply and installation systems of electricity in dwellings e.g. simple phase, 3- phase supply (conduit or surface wiring

			wiring system)		system)
7.7 Describe electrical fixtures stating their functions and explain their installation principles.	 Use a detailed Electrical drawing to teach the student the key. Explain and describe various electrical fixtures stating their functions and explain their installation principles. 	 Electrical drawing of a typical building. Signs and symbols, fixtures eg water heater, and AC 	 Demonstrate the use of detailed Electrical drawing to teach the student the key. Show various electrical fixtures stating their functions and explain their installation principles. 	 Guide the learners to use of detailed Electrical drawing to teach the student the key. Support learners Explain and describe various electrical fixtures stating their functions and explain their installation principles. 	List electrical fixtures stating their functions and explain their installation principles.
7.8 List the precautions to be taken to ensure safe electrical installation in dwellings.	Explain the precautions to be taken to ensure safe electrical installation in dwellings.	• PPE Video, pictures regulations, flip chart	• Demonstrat e e and list the precautions to be taken to ensure safe electrical installation in dwellings	• Guide the learners in carryout and listing the precautions to be taken to ensure safe electrical installation in dwellings	List some precautions to be taken to ensure safe electrical installation in dwellings.
7.9 Interpret electrical circuit symbols and drawings.	Explain and read electrical circuit symbols and drawings.	PPE Video, pictures regulations, flip chart electrical drawings signs	 Demonstrat Demonstrat e e how to read electrical circuit symbols and 	• Guide student on how to read and interpret electrical circuit symbols and drawings.	Interpret and read electrical circuit symbols and drawings.

	and	symbols and	drawings.	
	spec	cifications		

PROGRAMME:	NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING
COURSE:	PLUMBING AND PIPE FITTING
MODULE:	CPF 12 COLD AND HOT WATER SUPPLY
CONTACT HOURS:	4HRS/WEEK
GOAL:	This module is designed to enable the trainees understand the principles and techniques involved in the installation of cold
	and hot water supply to building from source and install and maintain the system.

GENERAL OBJECTIVES: On completion of this module, the trainee should be able to:-

- 1. Understand the sources and properties of water.
- 2. Identify sources of impurities and contamination of water and precaution to be taken.
- 3. Understand the general principles of the layout of domestic and public water supply system.
- 4. Understand the principles of constant and intermittent systems of public and domestic water supply and apply the principles in installing various pipes and public hot and cold-water supply systems.
- 5. Understand the principles of domestic hot and cold water and install various systems of domestic cold and hot water.
- 6. Understand the principles of operation and uses of taps, valves, and corks in public and domestic supply.
- 7. Identify and remedy faults and defects in water supply system.
- 8. Understand and carry out water supply system to rural areas.
- 9. Understand the safety precautions to be observed in the installation and use of domestic hot water supply.
- 10. Understand plan and carry out public and domestic hot water installation.

PRACTICAL COMPETENCE On completion of this module, the trainee should be able to:-

- 1 Carry out simple treatment of water such as filtration, sedimentation and boiling.
- 2 Select and fix appropriate fittings i.e bends, tees, flanges, etc and valves i.e slice, air, gate, non-return valves, pumps and maintain them.
- 3 Carry out various methods of joining cast iron, asbestos, cement, steel and concrete pipes used for public water supply.
- 4 Install a direct or indirect domestic hot and cold-water supply system.
- 5 Identify and remedy faults such as air-locks, worn out valves, leakages, etc in cold water supply system.
- 6 Cite and install appropriate hot water heaters.
- 7 Test the completed hot water installation for safety and efficient working of the system.

PROGR	PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING								
Course:	Course: COLD AND HOT WATER SUPPLY			Course Code :	Contact Hours 4hrs/week				
				CPF 12					
Course S	Specification: The	eoretical		Practical Content					
WEEK	General Objecti	ive 1.0: Understan	d the Sources and	Properties of Water	. Year 3, Term 1				
	Specific	Teachers	Resources	Specific	Teachers	Resources			
	Learning	Activities		Learning	Activities				
	Outcome			Outcome					

wa rai riv lak we	rce of source ter, i.e. wate nfall, nature ers, rainf es, river	re, i.e. • vehicles	nt st • s und	Visitation to nearby rivers, wells etc Analyse sources of water		Guide the student toexplain the source of water in nature, i.e. rainfall, rivers, lakes, wells, etc.	List some of the source of water
of fro we riv lak rai	poperties water properties water from rivers, lak lls, rain. ers, ees and n.	s of component m wells, vehicles tes and Simple tea of properties of water. Pictures a video of source of water and flip chart	nt st s und	Visitation to nearby rivers, wells etc Analyse and make a sketch of the sources of water	-	Guide the student to explain the properties of water from wells, rivers, lakes and rain.	State the properties of water
Genera	I Objective 2.0: Id	entify Sources of impuri	ities and	d contamination	of w	ater and preca	utions to be taken

2-5	2.1 State the sources of impurities in water from wells, rivers and rain.	 Explain processes of hardness and softness of water. (Temporary and permanent) 	 Samples of water, videos Handout flip chart 	 Show processes of hardness and softness of water. (Temporary and permanent 	•	Guide the student on processes of hardness and softness of water. (Temporary and permanent	List some source of water List some impurities found in water List types of water Carryout water purification
	2.2 State the precautions to be taken to prevent contaminati on of water supplies.	 Visit to water treatment station 	 Samples of water, videos Handout flip chart 	 Demonstrate simple experiment (filtration and sedimentatio n and boiling 	-	show simple experiment (filtration and sedimentatio n and boiling	Mention some of the precautions to be taken to prevent contamination of water supplies
	2.3 Enumerate types of water eghardness and softness of water, e.g. temporary and permanent hardness.	Explain types of water eg hardness and softness of water, e.g. temporary and permanent hardness	 Samples of water, videos Handout flip chart samples of different filters and boilers for water treatment PPE etc 	 identify the types of water Demonstrate how to carry out simple treatment of water such as filtration, sedimentatio n, boiling. 	-	Carry out simple treatment of water such as filtration, sedimentatio n, boiling.	List types of water and explain them
	2.4 Explain how to carry out simple treatment of water such as	Explain how to Carry out simple treatment of water such as filtration, sedimentation, boiling.	 Samples of water, videos Hand-out flip chart samples of different filters and boilers for 	Demonstrate how to carry out simple treatment of water such as filtration, sedimentation	•	Carry out simple treatment of water such as filtration, sedimentatio	

General Objecti	ve 3.	0: Understand	d the	general Princ	iples	of the Layout o	of Pu	blic and Dome	estic Water Supply system.
 3.1 Explain the general principles of layout of public and domestic water supply system using sketches. 3.2 Select a suitable type of storage tank and reservoir 3.3 Select the various types of materials used for 	ve 3.	Explain the general layout systems, identify the materials and explain their importance. Prepare detailed notes for the students. Explain the installation of tank and service mains, and select suitable materials for the	1 the	Brochure of appliance and soil structures Samples of valves Fittings on display Simple installation involving using of GRP/PVC pipes and storage tank Blue print Tools – Diecing machine Stilson wrench, ³ / ₄	iples •	Apply the general principles layout of public and domestic water supply system Carry out simple cold water installation using a storage tank. fix the appropriate fittings i.e. bends, tees flanges, etc. and valves, i.e sluice, air valve, gate	•	Guide the student on general principles of layout of public and domestic water supply system Guide the student to fix the appropriate fittings i.e. elbows, tees flanges, etc. and valves, i.e sluice, air valve, gate valve, non- return	 stic Water Supply system. explain the general principles of layout of public and domestic water supply system using sketches. List some type of storage tank and reservoir List some types of materials used for pipe work in public water supply i.e. cast iron, asbestos, steel, concrete and plastics. Carryout the installation of tank and service mains, and select suitable materials for the construction of cistern for cold water supply.
used for pipe work in public water supply i.e. cast iron, asbestos, steel, concrete and plastics.		the construction of cistern for cold water supply.		wrench, ³ / ₄ Hammer foot print, screwdriver, standing vice, hacksaw, etc		 valve, gate valve, non- return valves, etc Select the types of supports and protection s required at various positions of the 	•	return valves, etc Guide the student in Select the types of supports and protections required at various positions of the installation of trunk and	List types of fittings i.e. bends, tees flanges, etc. and valves, i.e sluice, air valve, gate valve, non-return valves, etc.

3.4 Explain the	e Describe the	Cistern	installatio	service	Carryout installation of of tank and
installation		flexible	n of trun		service mains, and select suitable
of tank and		valves	and	Guide the	materials for the construction of
service	mains, and select	fittings and	service	• Oulde the student	cistern for cold water supply.
mains, and	suitable materials	Ū.	mains.		cisterii for cold water suppry.
select	for the	pipes	 Select 	• Fix the	
suitable				appropriate	
	construction of cistern for cold		and fix the	fittings i.e.	
materials				bends, tees	
for the	water supply.		appropria	0 ,	
constructio			te fittings		
n of cistern			i.e. bends	,	
for cold			tees	valve, gate	
water			flanges,	valve, non-	
supply.			etc. and	return	
			valves, i.		
			sluice, ai		
			valve,	student in	
			gate	the	
			valve,	following:	Select the of tank and service mains,
			non-		and select suitable materials for the
3.5 Select the	Select the types		return	 Demonstrate 	construction of cistern for cold water
types of	of supports and		valves,	Pipe Cutting	supply.
supports	protections		etc.	process.	
and	required at			 Demonstrate 	
protections	•			Pipes	
required at			 Demonstrate 	Threadin	
various	of trunk and		Pipe Cutting	 Demonstrate 	
positions o	f service mains.		process.	Coupling	
the			 Demonstrate 	initia bieen,	
installation			Pipes	Light gauge	
of trunk			Threadin	copper and	
and service	;		 Demonstrate 	i s v e i ipes.	
mains.			Coupling	 Demonstrate 	Select the appropriate fittings i.e.
3.6 Select the	Select the		Mild Steel,	method of	bends, tees flanges, etc. and valves,
appropriate	appropriate		Light gauge	Bending	i.e sluice, air valve, gate valve, non-
fittings i.e.	fittings i.e.		copper and	mild steel	return valves, etc.
			PVC Pipes.		

	bends, tees flanges, etc. and valves, i.e sluice, air valve, gate valve, non- return valves, etc.	bends, tees flanges, etc. and valves, i.e sluice, air valve, gate valve, non-return valves, etc.			•	Demonstrate method of Bending mild steel pipe in plumbing work Demonstrate method of bending light gauge copper pipe in plumbing work Understand Heat bending to mild steel, light gauge	•	pipe in plumbing work Demonstrate method of bending light gauge copper pipe in plumbing work Understand Heat bending to mild steel, light gauge copper and plastic pipes in plumbing	
						light gauge copper and			
						plastic pipes in plumbing			
	General Objecti	ve 4.0: Understand	l d the	Principles of	L		nitte	ent System of P	ublic and Domestic supply, and
		iples in installing v							
10-12	4.1 Explain the principle of constant and intermittent system of public cold-water supply.	 Define the intermittent and constant system Analyse colours for pipe classes 	•	Brochures of water fittings to assist in the identificatio n Sample of jointing compounds Common tools for	•	Carry out checks on the installed pipe network to ascertain any loose joint (not water tight) on the	•	Guide the student to Carry out checks on the installed pipe network Guide the student to Recognize	Mention some of the principle of constant and intermittent system of public cold-water supply. State classes of pipe and their uses e.g. Classes A, B, C. Mention various methods of jointing
	4.2 State classes of pipe and	 Explain types of jointing 		cold water pipe jointing,	•	network) Recognize different		different types of	cast iron, asbestos, cement, steel and concrete pipes used for public water supply.

1		ГТ		-		r
	their uses	compounds	such as	types of	pipes,	
	e.g. Classes	for different	yarn, thread	pipes,	differentiate	Project on installing cold water
	A, B, C.	types of	tape,	differentiate	between	supply systems.
		public water	jointing	between	domestic	
		pipes.	paste –	domestic		
			caulking			
	4.3 Select the	Select the	tools,	Select the various	Guide the student	Select the various jointing compound
	various	various	hammer,	jointing	to Select the	
	jointing	jointing	chisel,	compound	various jointing	
	compound	compound	ladle,		compound	
	suitable for	-	cracking		-	
	cast iron,		knives,			
	asbestos		lead-wool,			
	cement,		cement,			
	steel and		flanges, etc.			
	concrete		U			
	pipes used					
	for public					
	water					
	supply.					 Demonstrate simple joints on
	4.4 Explain the	 Demonstrate 		Carry out various	Guide the student	various public water pipes
	various	simple		methods of	to Carry out	1 11
	methods of	joints on		jointing cast iron,	various methods	
	jointing	various		asbestos, cement,	of jointing cast	
	cast iron,	public water		steel and concrete	iron, asbestos,	
	asbestos,	pipes		pipes used for	cement, steel and	
	cement,	 Make a 		public water	concrete pipes	
	steel and	simple		supply.	used for public	
	concrete	diagram of		supprj.	water supply.	
	pipes used	public cold			nator supprj.	
	for public	water				
	water	supply				
	supply.	system.				
	suppry.	5y5tem.				
				Install a public,	Guide the student	Demonstrate the process of installing
	4.5 Explain the	 Prepare 		cold water supply	to Install a	a public, cold water supply systems
L	no Explain the	Toputo		cora water suppry	to moun a	a public, cold water supply systems

	2					1.12	
	process of	notes for			systems	public, cold	
	installing	students.				water supply	
	cold water	 Demonstrate 				systems	
	supply	the process					
	systems.	of installing					
		a public,					
		cold water					
		supply					
		systems.				Guide the student	
		2			Interpret blue	to read and	Interpret blue print of public and
	4.6 Interpret	Make drawing of			print of public	interpret and	domestic cold water supply system
	blue print	0			and domestic cold	Make drawing of	layout.
	of public	water supply			water supply	domestic cold	iuj out.
	and	system.			system layout.	water supply	
	domestic	system.			system hayout.	system	
	cold water					system	
	supply						
	suppry system						
	layout.				Dood blue mint of	Guide the student	Dood blue print of public and
		Evaluin how to			Read blue print of public and		Read blue print of public and domestic cold water supply system
		Explain how to			domestic cold		
	print of	Read blue print				print of public	layout.
	public and	of public and			water supply	and domestic	
	domestic	domestic cold			system layout	cold water	
	cold water	water supply				supply system	
	supply	system layout.				layout.	
	system						
	layout.						
			the	Principles of D	Oomestic hot and col	d water and install	various systems of domestic cold
	and hot water su						
13-16	5.1 Explain the	 State the 	•	Brochures	 Identify the 	 Guide the 	Explain the principles of direct and
	principles	students the		of water	principles of	student to	indirect domestic cold and hot
	of direct	principles of		fittings to	direct and	Identify the	water supply system
	and indirect	direct and		assist in the	indirect	principles of	

domestic	indirect cold	identificatio	domestic	direct and	Explain the need for valves in a
cold and	and hot	n	cold and hot	indirect	water supply system and install them
hot	water	 Samples of 	water supply	domestic	on the service pipes.
water	supply	jointing	system	cold and hot	
supply system	 Explain 	compounds	 Carry out 	water	Explain the need for support and
	principles	 Common 	connections	supply	protection of pipe layout within
	behind	tools for	of service	system	buildings
	water	cold water	pipe to water		
	circulation	pipe	mains.		Project Carryout Installing a direct or
		jointing,			indirect domestic hot and cold-water
5.2 Select	Select fittings	such as	Demonstrate the	Guild the student	supply.
fittings and	and valves	yarn, thread	Selection of	to Select fittings	Select fittings and valves required for
valves	required for	tape, mait,	fittings and valves	and valves	carrying out service connections to
required for	carrying out	caulking	required for	required for	water mains.
carrying	service	tools,	carrying out	carrying out	
out service	connections to	hammer,	service	service	
connection	water mains.	chisel,	connections to	connections to	
s to water		ladle,	water mains.	water mains.	
mains.		cracking			
		knives.	 Lay water 		
		 Lead wool, 	main and		
5.3 Select	Select	cement,	attempt	Guide student to	
appropriate	appropriate	flanges,	service	Select	
pipes and	pipes and	gaskets etc	connection	appropriate pipes	
fittings for	fittings for	-		and fittings for	
cold and	cold and hot			cold and hot	
hot service	service pipes			service pipes	
pipes					
5.4 Explain the	 Explain the 		 Identify the 	• Guide the	Mention some valves in a water
need for	Lay water		need for	student to	supply system and install them on
valves in a	main and		valves in a	Carry out	the service pipes.
water	attempt		water supply	connections	
supply	service		system and	of service	
system and	connection		install them	pipe to	
install them	 Explain the 		on the	water mains	

on the service pipes.	Test the system for leakage Prepare notes.	service pipesTest the system for leakage		
5.5 Explain various types of joints in domestic cold and hot water supply pipes such as mild steel, (galvanised) copper,	 explain pipe connections with flanged joints and gaskets 	 Practical: Students to practise pipe connections with flanged joints and gaskets Install a direct or indirect domestic hot and cold water supply system. 		Mention some types of joints in domestic cold and hot water supply pipes such as mild steel, (galvanised) copper, plastics.
plastics. 5.6 Explain the need for support and protection of pipe layout within buildings.	Demonstrate the need for support and protection of pipe layout within buildings Enumerate the needs and emphasise the importance of	Identify the need for support and protection of pipe layout within buildings.	 Guide the student to identify the need for valves in a water supply system and install them on the service pipes. 	Demonstrate the need for support and protection of pipe layout within buildings.
	adequate pipe supports.			
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5.7 Explain Install a direct or indirect domestic hot and cold-water supply system.	Demonstrate the Installation of direct or indirect domestic hot and cold-water supply system.	Install a direct or indirect domestic hot and cold- water supply system.	Carryout Install a direct or indirect domestic hot and cold-water supply system.	Carryout the Installing of direct or indirect domestic hot and cold-water supply system.

	General Objective 6.0): Ur	nderstand the Principle of	Ope	eration and uses of tag	ps, valves, and corks in	public and dom	estic supply
	6.1 Explain the	-	Show examples of	-	Sectional samples	Identify the	Show	State the
	principles of		stated valves, explain		of valves on	principles of	principles of	principles of
17-21	operation of bib,		their differences.		display.	operation of bib,	operation of	operation of
	pillar, globe taps,	-	Dismantle different	-	Brochures to assist	pillar, globe taps,	bib, pillar,	the following
	stop valve, high-		valves and assist	-	Appropriate layout	stop valve, high- and	globe taps,	bib, pillar,
	and low-pressure		students to understand		drawing to assist.	low-pressure ball	stop valve,	globe taps,
	ball valves, gate		their working			valves, gate valves,	high and low	stop valve,
	valves, drain		principles.			drain cocks and plug	pressure ball	high- and
	cocks and plug					cocks	valves	low-pressure
	cocks.							ball valves,
	6.2 Sketch and label	•	Make pictorial and			Sketch and label	Guide them to	gate valves,
	including		sectional sketches of the			including sectional	Sketch and	drain cocks
	sectional		taps and valves.			sketches, the	label including	and plug
	sketches, the					following valves,	sectional	cocks.

following valves, taps and cocks enumerated above in (6.1) 6.3 Selectthe appropriate valves and taps required in any water supply cistern	 Select appropriate valves for various positions. Prepare notes for students. Assess students. 	taps and cocks enumerated above in (6.1) install the appropriate valves and taps required in any water supply cistern	sketches, the following valves, taps and cocks enumerated above in (6.1) Guide them to install the appropriate valves and taps required in any water supply cistern	Sketch and label including sectional sketches, the following valves, taps and cocks Select the appropriate valves and taps required in any water supply cistern
General Objective 7.0	: Identify and remedy faults	and defects in water supply system.		supply cistern

22	 7.1 Identify causes of faults in cold and hot water systems and rectify them 7.2 Identify and remedy other types of faults such as air-locks, worn-out valves, leakages, etc. – in cold water supply system. 7.3 Explain method of remedying fault 7.4 Explain soundness test 	 Explain causes of faults in cold and hot water systems and rectify them prescribe remedies Prepares notes for students. Explain the remedy other types of faults such as airlocks, worn-out valves, leakages, etc. – in cold water supply system. Describe the method of remedying fault Explain soundness test 	Samples of affected valves and pipes on display. Possible diagram indicating the position of noises.	•	Carryout the remedy other types of faults such as air- locks, worn-out valves, leakages, etc. – in cold water supply system. Carryout the method of remedying fault Carryout soundness test	•	Guide the learners to carry out the remedy other types of faults such as air-locks, worn-out valves, leakages, etc. – in cold water supply system. Support the learners to Carry out the method of remedyin g fault	List 5 causes of faults in cold and hot water systems and rectify them Mention some remedy to the types of faults such as air-locks, worn-out valves, leakages, etc. – in cold water supply system. Project on method of remedying fault Project on soundness test
						•	Guide the learners to Carryout soundnes s test	

General Objective 8.0: Understand and carry out water supply system to) rural areas.
23-248.1 Explain the sources of water supply in rural area, wells, streams, etc.• Review the sources of water supply and identify one for rural areas.• Samples of vario pumps and brochures8.1 Explain the supply in rural area, wells, streams, etc.• Describe the principles of operations of pumps, e.g. centrifugal pump, semi-rotary pumps and hydraulic pump to summative pump, semi- rotary pump semi- rotary pump set.• Samples of vario pumps, e.g. centrifugal pump susing valves and tools.• Samples of vario pumps, e.g. flages and fittin • Tools, various sizes of spanner, wrenches, screwdriver, hammer, lift rope etc.8.3 Explain the importance of setting essential valves used for efficient performanc e of pumps, e.g. foot valves, air- vessels, buttery, stop valve non return• Review the sources of water supply and identify one for rural areas.• Samples of vario pumps using componential sources of pumps using valves and tools.• Tools, various sizes of spanner, wreches, screwdriver, hammer, lift rope etc.8.3 Explain the importance of setting e of pumps, e.g. foot valves, air- vessels, buttery, stop valve non return• Mathematical identify the importance pump susing valves and tools.• Mathematical screwdriver, hammer, lift rope etc.9.1000000000000000000000000000000000000	 Identify various types of pumps suitable for a specific job Sketch and label the following, jack, lift, lift and for a specific pumps and hydraulic ram. Install the Guide the student to sources of various in rural area, types of wells, suitable for a principles of specific operations of pumps and hydraulic ram. Install the Guide the student to sources of water supply various in rural area, types of wells, suitable for a principles of specific operations of specific student to pumps and hydraulic ram.

				necessary	
General Objective 9.0 Supply.	: Understand the Safety Pred	cautions to be observed in	the Installation and us	se of Domestic H	ot Water

25-30	9.1 Explain the main provisions of the	• State the disadvantages and advantages of using	•	Copies of various bylaws to be	•	Installing safety valves, control	•	Guide the student to	Explain the main
	model and	various fuels mentioned		studied		valves, control valves, air		Installing	provisions o
	relevant local	in 9.3		Specimen of		release valves		safety	the model and
		 explain reasons for 		various valves		and gauges etc		valves,	relevant loca
	water	installing safety valves,		Samples of		and install these		control	bye-laws of
	installation.	control valves, air		thermometer and		items in a hot		valves,	hot wate
	9.2 State reasons for	release valves and		thermostat.		water supply		air	installation.
	installing safety	gauges etc		inermostat.		system.		release	State reason
	valves, control	Suuges ete			-	Identify the		valves	for installin
	,	 Analyse, select and 				danger		and	safety valve
	release valves	install thermostat and				associated with		gauges	control
	and gauges etc	thermometer in water				the storage and		etc and	valves, at
	9.3 State the danger	heating system.				use of fuels, e.g.		install	release valve
	, in the second s	 Explain possible causes 				electricity, gas,		these	and gauge
	the storage and	of boiler and cylinder				oil, etc.		items in a	etc
	use of fuels, e.g.	explosion and prescribe			-	Identify the		hot water	State th
	electricity, gas,	precautions.				causes of boiler		supply	danger
	oil, etc.	 Prepare notes. 				and cylinder		system.	associated
	9.4 State reasons for					explosion and		Guide the	with th
	installing					prescribe		student to	storage ar
	thermostats and					precautions.		Identify	use of fuel
	thermometer in				-	Identify the		the	e.g.
	the water heating					causes of boiler		danger	electricity,
	system.					and cylinder		associate	gas, oil, etc.
	9.5 Describe the					explosion and		d with the	State reason
	danger					prescribe		storage	for installin
	associated with					precautions.		and use	thermostats
	boiler and				-	Demonstrate		of fuels,	and
	cylinder					Water Storage		e.g.	thermometer
	explosions.					Tank		electricity	in the wat
						Installation.		, gas, oil,	heating
								etc	system.
							•	Guide the	Describe th
								student	danger
								to.	associated
								Identify	with boile
								the	and cylinde
								causes of	explosions.
				71				boiler and	Carryout
								cylinder	installation o
								explosion	hot water
								and	component

	10.1 Interpret blue		d carry out Public and Dou Interpret the blue print	•	Enough copies of		Carry out		Assist	List symbols
	print of public		and understand the use		blueprints to go		necessary pipe		students	used blue
	and domestic		scale drawing.		round the students		work to the		to carry	print of public
	hot water	-	Explain the need and		Boiler, Cylinder,		components.		out	and domestic
	system layout.		method of carrying out		Feed tank, Gas		Cite and install		necessary	hot water
31-36	10.2 Read blue print		heat preservation		water, heater,		appropriate hot		pipe work	system
	of public and		(installation)		electric water		water heaters		to the	layout.
	domestic hot	-	Explain working		heater	•	Test the		compone	Explain blue
	water system		principles of electric	-	Solid fuel		completed hot		nts.	print of public
	layout.		and gas water heater.	-	Insulation		water	-	Assist	a domestic
		-	Explain positing and		materials.		installation for		students	hot water
	10.3 explain the		support the components				safety and		to	system
	components of		of the hot water				efficient		perform	layout.
	the hot water		installation e.g. boiler,				working of the		the	
	installation e.g		feed tank and hot water				system.		installatio	explain the
	boiler, feed tank		storage cylinder						ns	components
	and hot water	-	Explain needs for carry			-	Demonstrate	-	Assist	of the ho
	storage cylinder		out complete insulation				Position and		students	water
	10.4 Explain needs		to all components of the				support the		to.	installation
	for carry out		hot water installation				components of		Complete	e.g boiler
	complete	-	explain the different				the hot water		d hot	feed tank and
	insulation to all		types of electric and gas				installation e.g.		water	hot wate
	components of		water heaters for any				boiler, feed tank		installatio	storage
	the hot water		given job				and hot water		n for	cylinder
	installation	-					storage cylinder		safety	Explain needs
	10.5 list the different					-	carry out		and	for carry ou
	types of electric	-	Explain installation of				complete		efficient	complete
	and gas water		the two types of heaters				insulation to all		working	insulation to
	heaters for any		(practical)				components of		of the	all
	given job						the hot water		system.	components
							installation	-	Guide the	of the ho
									student in	water
									Positioni	installation
									ng and	list the
									supportin	different

		g the compone nts of the hot water installatio n e.g. boiler,	
		and hot water storage cylinder	

PROGRAMME:NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTINGCOURSE:GAS AND STEAM WORKCODE: CPF14Image: Contact Hours:CONTACT HOURS:4HRS/WEEKSGOAL:The course is designed to provide the trainee with the knowledge and ability to plan, fabricate and install gas, and steam pipe work.

GENERAL OBJECTIVES: On completion of this course, the trainee should be able to: -

- 1. Understand the method of production and storage of liquefied petroleum gas and the safety precautions associated with it.
- 2. Understand the principles of luminous and Bunsen flames and carry out the installation of domestic gas cookers and heaters.
- 3. Understand the principles, functions and the constructional details of steel pipes and fittings used for steam and gas installations and carry out gas and steam work related to steel pipes and fittings in industries.
- 4. Understand the various types of steel pipes and fittings used for steam and gas installations and be able to carry out gas and steam work related to steel pipes and fittings in industry.
- 5. Install a steam pipe system, providing adequate support and installation of the system.

PRACTICAL COMPETENCE On completion the students will be able to:

- 1. Install gas pipe work to feed suitable appliances.
- 2. To carry out installation of steam pipes
- 3. Carry out essential tests on completed installations.

PROGR	PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING										
Course:	GAS AND	Course Code : CPF 14					Contact Hours 4hrs/week				
STEAM	WORK										
Course Specification: Theoretical Practical											
WEEK	K General Objective: 1.0 Understand the method of Production and Storage of Liquefied Petroleum Gas and the safety										
	Precautions associated with this Operation. Year 2, Term 1										
	Specific Learning Teachers Resources		Specific Learning	Teachers Activities	Evaluation						
	Outcome	A	Activities	Outcome							

1-2 1.2 1.3 1.4	 1 Explain Liquefied Petroleum Gas 2 Explain the method of production and storage of liquid petroleum gases. 3 State the types of liquid petroleum gases and their properties 4 State necessary safety precautions 	 Explain the origin of L.P.G. and their production principles Emphasise the need for safety. 	 Charts and brochures depicting L.P.G. on display L.P.G. Cylinder 	 Identify L.P.G. and explain their production principles Identify the 	• Guide the student to Identify L.P.G. and explain their production principles	List Liquefied Petroleum Gas Explain the method of production and storage of liquid petroleum gases.
1-2 1.2 1.3 1.4	 .2 Explain the method of production and storage of liquid petroleum gases. .3 State the types of liquid petroleum gases and their properties .4 State necessary 	 L.P.G. and their production principles Emphasise the need for safety. 	brochures depicting L.P.G. on display L.P.G. Cylinder	explain their production principles • Identify the	Identify L.P.G. and explain their production	Explain the method of production and storage of liquid petroleum gases.
1.3	of production and storage of liquid petroleum gases. .3 State the types of liquid petroleum gases and their properties .4 State necessary	 their production principles Emphasise the need for safety. 	depicting L.P.G. on display L.P.G. Cylinder	their production principles • Identify the	L.P.G. and explain their production	production and storage of liquid petroleum gases.
	to be observed when storing and using L.P.G.	 Enumerate the safety precautions to be observed when storing and using L.P.G. Prepare notes. 	and their colour code.	 method of production and storage of liquid petroleum gases Show the various types of liquid petroleum gases and their properties Identify all necessary safety precautions to be observed when storing and using L.P.G. 	 Guide the student to Identify the method of production and storage of liquid petroleum gases Guide the student to identify the various types of liquid petroleum gases and their properties Guide the student to identify all necessary safety precautions to be observed when storing 	State the types of liquid petroleum gases and their properties State necessary safety precautions to be observed when storing and using L.P.G.
					and using	1 1

General Objective 2.0: Understand			Buns	en flames and ca	rry out the installation a	and piping of
	c Gas Cookers, heat					
 2.1 Explain the principles of luminous and Bunsen flames, combustion and oxidation. 2.2 State the common products of combustion and how to get rid of them. 2.3 Select the types of fittings used with L.P.G. and their functions. 	Describe the principles of luminous and Bunsen flames, combustion and oxidation. List out the product of combustion and how best to get rid of them. Select the types of fittings used with L.P.G. and their functions. Enumerate various types of fittings used with L.P.G. and their functions	Charts and brochures Bunsen Bonus, and laboratory experime nt Gas cooker Sample of element Spark lighter	prin lun Bur cor	ntify the nciples of ninous and nsen flames, nbustion and dation.	 Guide the student Explain the principles of luminous and Bunsen flames, combustion and oxidation. Guide the student to Identify the different methods of gas installations and know their advantages and disadvantages Guide the student to Construct and position platforms for receiving gas cylinders Guide the student to Install gas pipe work to feed suitable appliances Guide the student to Demonstrate the construction of platforms for receiving gas 	Explain the principles of luminous and Bunsen flames, combustion and oxidation. State the common products of combustion and how to get rid of them. Select the types of fittings used with L.P.G. and their functions. Mention the different methods of gas installations and know their advantages and disadvantages. Practical Installation of gas pipe work to feed suitable appliances Practical Testing using soapy water to detect leakages and defective fittings.

				disadvantages Test using soapy water to detect		
				leakages and defective fittings.		
	General Objective 3.0:	Indonstand the Dri	nainlag function	Ŭ	nal datails of Steam Co	monoton
	3.1 List types of steam	 Discuss 	 Brochures 	 Enumerate 	 Guide the 	Examination
	generators	types of	 Charts. 	different types	student to	Discussion
	3.2 Explain the working	steam	■ PPE	of steam	identify 3.1,3.2	Practical
	principles of a	generators	 Pictures 	generators and	and 3.3	project
	steam generator	 Discuss the 	 Manual 	explain their		•
	3.3 Explain the	working		functions		
	functions and	principles		 Give or 		
	constructional	of a steam		produce		
	details of a steam	generator		pictorial and		
	generator	 Define the 		sectional		
		functions		sketches of		
		and		steam		
		construction		generators		
		al details of		 Describe the 		
		a steam		functions and constructional		
		generator assess the		details of a		
		 assess the students 		steam		
		students		generator		
				generator		
	General Objective 4.0: 1	understand the var	ious types of stee	l pipes and fittings us	ed for steam and gas in	stallations and carry out
	gas and steam work rela				see for securit und gub in	summer and carry out
	4.1 Explain the	• Usage of	U	• Enumerate the	• Guide the	Explain the importance
	importance and	steam in	and	process of	student to	and usage of steam in
	usage of steam in	manufacturi	brochures	steam	identify the	manufacturing industry.
8-12	manufacturing	ng industry.	 Sample of 	generation and	process of steam	Explain the purpose of
	industry.	• Explain the	insulating	identify	generation and	insulation
	4.2 Explain the purpose	purpose of	materials,	various types,	identify various	
	of insulation	insulation	different	stressing the	types, stressing	List types of insulation
		• State the	valves on	importance of	the importance	of steam pipes and

4.3 State the p		display		each Carry out		of each Carry	fittings.
and types	s of classes of	 Vehicles 		insulation of		out insulation of	
insulation of				steam pipes		steam pipes	Explain the reasons for
pipes and fitt	ings for gas, and	fittings,	•	Differentiate	-	Guide the	insulating a steam pipe
4.4 Explain the	reasons steam	 Pipes, 		the various		student to	
for insulati	ing a installations	 Insulator, 		types of steam		differentiate the	Carry out insulation of
steam pipe	and	 General 		e.g. wet, dry		various types of	steam pipes
	describe the	Tools		and		steam e.g. wet,	
	various			superheated		dry and	
	valves and			with facility		superheated with	
	fittings used		•	Enumerate		facility	
	for steam			different types	•	Guide the	
	installation.			of insulating		student to	
	Prepare			materials used		identify different	
	notes.			for		types of	
	Conduct			steam/heating		insulating	
	visit to a			work and their		materials used	
	boiler house			applications		for	
			•	Select various		steam/heating	
				types of pipes		work and their	
				used for gas,		applications	
				water and	•	Guide the	
				steam		student to	
				installations		identify Select	
			•	Select and		various types of	
				describe the		pipes used for	
				various types		gas, water and	
				of valves used		steam	
				in steam		installations	
				installations.	-	Guide the	
			•	Demonstrate		student to	
				simple steam		identify Select	
				methods of		the various types	
				steam pipeline		of valves used in	
				insulation		steam	
				emphasising		installations.	

	General Objective 5.0:	Install a Steam pip	e system, providi	ing a	the needs for brackets and fittings depicting the methods of positioning and securing,	and	Guide the student to simple steam methods of steam pipeline insulation emphasising the needs for brackets and fittings depicting the methods of positioning and securing,	/stem.
13-15	5.1 Explain position platforms for receiving gas cylinders	 Teacher to discuss all the activities to 	 Angle Iron Metal sheets 	•	Construct and position platforms for receiving gas	•	Guide the student to perform all practical	Explain position platforms for receiving gas cylinders.
16-18	5.2 Explain gas pipe work to feed suitable appliances.5.3 Explain use of soapy	students to practise till they become	 Valves, pipes Set of Welding 	-	cylinders Install gas pipe work to feed suitable		activities to students to practise till they become	Explain gas pipe work to feed suitable appliances.
	water to detect leakages and defective fittings. 5.4 Explain the full insulation of steam	competent.	and Cutting tools Diecing	•	appliances Test using soapy water to detect leakages		competent.	Explain use of soapy water to detect leakages and defective fittings.
19-20	pipes 5.5 Explain Set out pipe-line from the source to the point of		 machine Oxy- acetylene Screws. 	•	and defective fittings. Carry out insulation of			Discuss laying of pipes on to bracket and secure firmly.
	use. 5.6Explain the Fixing on correct bracket or clips along the pipe- lines to support steam		Hacksaw completes with blade Set of	•	steam pipes Set out pipe- line from the source to the point of use.			Explain the construction of an apron to shield the cylinders from the rain and direct ray of sun

 pipes 5.8 Discuss laying of pipes on to bracket and secure firmly. 5.9 Explain the construction of an apron to shield the cylinders from the rain and direct ray of sun 	machinati on tods Pipe cutters Gas cylinders Pressure hoses Control valves, D- clips Soap, form, water	 Fix on correct bracket or clips along the pipe-lines to support steam pipes Lay pipes on to bracket and secure firmly Join steam pipe Select and apply suitable materials to insulate a steam pipe system Carry out essential tests on completed installation. Construct an apron to shield the cylinders from the rain and direct ray of sun 	project carryout installation of steam pipe and insulate and support pipe
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 PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING

 COURSE:
 GAS AND BRONZE WELDING COURSE CODE: CPF 13

 CONTACT HOURS:
 3RS/WEEK

 GOAL:
 The module is designed to provide the trainee with the knowledge and techniques of gas and bronze welding to enable him carry out all gas and bronze welding operations in normal plumbing work.

GENERAL OBJECTIVES: On completion of this module, trainee should be able to: -

- 1. Understand and apply the general safety precautions related to gas and bronze welding.
- 2. Understand and apply successfully various gas welding processes/operations including the acetylene and oxy-fuel gas cutting processes.
- 3. Understand the process of manufacture and storage of oxygen and acetylene and associated safety measures.
- 4. Understand Assembling oxygen and acetylene equipment ready for welding operations.
- 5. Understand the general principle of brazing and bronze welding and use them in joining metals to a high degree of efficiency.
- 6. Understand and weld together the different types of non-ferrous and ferrous metals.
- 7. Understand and apply the fuel gas cutting metals to given specification.
- 8. Understand the various welding defects and rectify them.

PRACTICAL COMPETENCE: On completion of this module, the trainee should be able to:-

- 1. Select, use and care for protective wears for carrying out gas welding operations.
- 2. Weld metals together in down-hand or flat position/leftward and rightward techniques.
- 3. Carry out bronze welding on prepared joints using slightly oxidizing flame as appropriate and observing necessary safety precautions.
- 4. Weld stainless steel components using appropriate welding rods, techniques and observing safety precautions.
- 5. Detect welded joints defects and rectify them.

PROG	RAMME: NATIONAL TE	CHNICAL CERTIFICATE	E IN PLUMBING A	ND PIPE FITTING			
	: GAS AND BRONZE	Course Code :CPF 13	Contact Hours 3h	rs//week			
WELD							
Course	Specification: Theoretical			Practical Contents		-	
	ř				ns related to Gas and Bronze Welding. Year 3, Term 1		
weeks	Specific Learning	Teachers Activities	Resources	Specific Learning Outcome	Teachers Activities	Evaluation	
1-2	Outcome1.1Explain the essence	• Explain the	 Insulating 	• Wear clean, smart and	• Guide the student to	Explain the essence	
	and emphasis on safety precautions	importance of separation of empty	shield ■ Fans	appropriate personal Protective Equipment.	wear clean, smart and appropriate personal	and emphasis on safety precautions on	
	1.2 Explain Carry,	and full cylinders	 Extractors 	Prepare explosive	Protective Equipment.	gas welding.	
	transport and store full and empty gas	and safety – in carrying and	 Safety signsand 	containers ready for welding operation	Prepare explosive	Explain the	
	cylinders safely	transporting of	symbol –	 Select, use and care for 	containers ready for welding operation	appropriate safety	
	using appropriate equipment	cylinder bottles.Explain insulative	prohibition, mandatory,	protective wears for carrying out the	 Guide the student to 	precautions while carrying out the	
	1.3 Explain the appropriate safety precautions while carrying out the following:	shield for welding; welding goggles, gloves, etc. e.g. when welding near inflammable	warning and information signs. Information sheet and	following gas welding operations, e.g. Welding goggles, Welding shields Gloves Boots, etc.	Select, use and care for protective wears for carrying out the following gas welding operations,	following: d. Gas welding operations on containers	
	a. Gas welding operations on containers which have been emptied of	materials	 postal Welding goggles, Shield overall 	 Explain the appropriate safety precautions while carrying out the following: Gas welding operations on 	e.g. Welding goggles, Welding	which have been emptied of chemicals, inflammable	
	chemicals, inflammable or explosive liquids		Arching tables,Trolling, etc.	containers which have been emptied		or explosive liquids e. Gas welding	
	b. Gas welding near containers with inflammable		 White board marker 	of chemicals, inflammable or explosive liquids		near containers with	
	materials, e.g petrol tank c. Gas welding in			2.Gas welding near containers with inflammable		inflammable materials, e.g petrol	

	confined spaces			materials, e.g petrol tank 3.Gas welding in confined spaces		tank f. Gas welding in confined spaces
3	 1.4 Explain safety signs prohibition, mandatory, warning and information signs. 1.5 Explain the importance of fans and cathode extractors when welding in a confined area 	 Explain the importance and use of protective wears, e.g. welding goggles, gloves, booths, nose covers, etc. Discuss the importance of fans and cathode extractors when welding in a confined area 		 Identify the safety signs i.e. prohibition signs, mandatory signs, warning signs and information signs. Identify the importance and use of protective wears, e.g. welding goggles, gloves, booths, nose covers, etc. 	0	List the safety signs – prohibition, mandatory, and warning and information signs. Explain the importance of fans and cathode extractors when welding in a confined area
	General Objective 2.0: un processes. Year 3, Term 1	derstand and apply success	fully various gas w	elding processes/operations in	cluding the acetylene and o	oxy-fuel gas cutting
4-6	2.1 Explain the following gas welding equipment, describing their features, functions, applications and care: a. generators b. regulators c. blow pipes d. nozzles e. hoses f. gas cylinders and their colours	Explain the following gas welding equipment, describing their features, functions, applications and care: j. generators k. regulators l. blow pipes m. nozzles n. hoses o. gas cylinders and their colours	 Gas generator Gas regulator Blow pipes, Nozzles Pressure hoses Gas cylinders Economizers Check valves 	 Identify the following gas welding equipment, describing their features, functions, applications and care: generators regulators blow pipes nozzles hoses gas cylinders and their colours economizers 	 Guide the student to Identify the following gas welding equipment, describing their features, functions, applications and care: generators regulators blow pipes nozzles hoses 	Explain the following gas welding equipment, describing their features, functions, applications and care: generators regulators blow pipes nozzles hoses gas

 g. economizers h. Check valves. i. Propane welding 2.2 Explain low and high-pressure gas generating equipment. 2.3 State the advantages and the disadvantages of the two low pressure generating equipment 2.4 State the properties of calcium carbide 	 p. economizers q. Check valves. Explain low- and high-pressure gas generating equipment. Explain the advantages and the disadvantages of the two low pressure generating equipment. Explain the properties of calcium carbide 	 Carbide trays Calcium carbide Pressure valve Purifiers Propane torch 	 check valves Identify the welding component and explain the differences Differentiate between the following types of generators, stating their merits and demerits. Distinguish between high- and low-pressure systems of welding. Carbide to water generator Calcium carbide to-water generator Identify the main parts of 	 gas cylinders and their colours economizers check valves Guide the student to Identify the welding component and explain the differences Guide the student to Differentiate between the following types of generators, stating their merits and demerits. 	cylinders and their colours economizers Check valves. List some of the types of low-pressure gas generating equipment. State the advantages and the disadvantages of the two low pressure
pressure gas	pressure gas generating				
	equipment.				valves.
					List some of the
	Explain the advantages	-		differences	types of low-pressure
· · · ·					0 0 0
	1				equipment.
	generating equipment.				State the advantages
			6	generators, stating	0
			6		Ũ
	calcium carbide		• •	demerits.Carbide to water	-
			the generator e.g.hydraulic back pressure	generator	generating equipment
			valve	 Calcium carbide to- 	equipment
			Purifier	water generator	Mention some of the
			 carbidetrays 	 Guide the student to 	properties of calcium
			etc.Analyse the properties of	Identify the main parts of the generator	carbide
			- Analyse the properties of calcium carbide and	e.g.	
			process of generating	 hydraulic back 	
			acetylene from carbide	pressure valve	
				 purifier parbidatrova 	
				 carbidetrays etc. 	
				Guide the student to	
				Distinguish between	
				high- and low-	
				pressure systems of welding	
				Guide the student to	
				Analyse the	
				properties of calcium	

					carbide and process of generating acetylene from carbide	
Year 3, Term 1 7-9	 2.5 Explain acetylene using calcium carbide guiding against danger or over-charge 2.6 Explain simple processes of gas welding with or without filler 2.7 List types of welding rods stating their properties, compositions, and uses Differentiate between welding and cutting torches 2.8 Explain how to derived oxy-acetylene welding process: oxidizing flame, carbonising flame, and neutral flame 2.9 State the functions of backing bars and strips 	 activities in 2.5 to 2.9. List different welding methods, and emphasise the functions of backing bars and strips. Prepare detailed notes. 	 Calcium carbide Carbide trays Posters and brochures Listing and identifying part of welding equipment Set of welding wedge Cutting tools Materials Welding rods, spark lighter Posters indicating different welding joints. 	 Sketches indicating the conventional symbols for the welded joints, e.g. butt joint, fillet joint and lap joint. Prepare plate surfaces for the following welding joints and tack weld i. Butt joints, ii. Filet joint iii. Lap joint Weld metals together in down-hand or flat position Demonstrate simple processes of gas welding with or without filler Identify different welding rods and enumerate their properties composition and uses Identify convectional welding symbols and preparation of plate surfaces for carrying out various joint e.g. butt and fillet joints Identify and differentiate between 	 i. Butt joints, ii. filet joint iii. Lap joint Guide the student to Weld metals together in down- hand or flat position Guide the student to Demonstrate simple processes of gas welding with or without filler Guide the student to Identify different welding rods and rods statin properties. composition Explain ho derived ox acetylene processes of flame, carfilame. 	ium iding iding nger or ge mple of gas ith or ler. of welding g their ons, and rentiate velding and ches. ow to cy- welding ineutral

	2.10. Explain propane welding		Propane torch and regulator	welding and cutting torches Demonstrate student to carry out on how to make propane welding	Identify convectional welding symbols and preparation of plate surfaces for carrying out various joint e.g butt and fillet joints Guide the student to Identify and differentiate between welding and cutting tourches Guide student to carry out on how to make propane welding	carryout welding of different metals Explain simple processes of propane welding.
		Jnderstand the Process Measures.	of Manufacture and Sto	orage of Oxygen and Acetylen	e and Associated Safety	
10	 3.1 Explain the methods of manufacture and storage of oxygen and acetylene 3.2 Explain the principal components of manufacture of oxygen and acetylene gas (carbide) 	 3.4 List the methods o manufacture and storage of oxygen and acetylene 3.5 Discuss the princic components manufacture oxygen and acetyl gas (carbide) 	video, PPE, handout, flipchart ipal regulations of of	 Identify the difference between the equipment for oxygen and acetylene Identify the difference between oxygen and acetylene equipment; and emphasise all safety precaution during handling, storage, 	 Guide the student to Identify the difference between the equipment for oxygen and acetylene Guide the student to identify the difference between oxygen and 	Explain the methods of manufacture and storage of oxygen and acetylene. Explain the principal components of manufacture of oxygen and acetylene gas (carbide)
	3.3 State the safety precautions:a. during handling	3.6 Explain the safety precautions: d. during handling		assembly and use of oxygen and acetylene.Visitation trip to	acetylene equipment; and emphasise all safety	State the safety precautions:

b. during storage c. During assembly and use.	e. during storageDuring assembly and use		Industrial Gas manufacturing companies	 precaution during handling, storage, assembly and use of oxygen and acetylene. Guide the student in Visitation trip to Industrial Gas manufacturing companies 	 during handling during storage During assembly and use.
General Objective 4.0: A11-124.1 State the functions of the components, viz a. regulators b. blow-pipe c. nozzles d. Hoses, etc.4.2 explain the Assemble oxy-acetylene welding equipment4.3 Explain the Positioning and securing of the acetylene welding cylinders.4.4 Explain oxy-acetylene welding on any materials applying left ward and rightward techniques4.5 Explain Testing the completely assembled equipment for leakages	 Prepare detailed notes for the students to copy after explaining the activities 	 ne Equipment read Silver solder Brazing welding rods Bend bolt Tapping hammer Brazing spectacle Flux Bronze materials Filler rods Gas – oxy- acetylene Safety posters 	 y for Welding Operation. Yea Identify functions of the various components, viz a. regulators b. blow-pipe c. nozzles d. Hoses, etc. Assemble oxy-acetylene welding equipment Position and secure the acetylene welding cylinders Clean the outlet of cylinder of foreign body and fix on the pressure regulators Identify the correct hose pipes and fixing them on to pressure regulators Fix on the welding blow pipe to the hose pipe and attaching correct nozzle Carry out oxy-acetylene welding on any 	 Guide the student to Identify functions of the various components, viz regulators blow-pipe nozzles Hoses, etc. Guide the student to Assemble oxy- acetylene welding equipment Guide the student to Position and secure the acetylene welding cylinders Guide the student to Clean the outlet of cylinder of foreign body and fix on the pressure regulators Guide the student to Identify the correct hose pipes and 	State the functions of the components, viz regulators blow-pipe nozzles Hoses, etc. explain the Assemble oxy-acetylene welding equipment Explain the Positioning and securing of the acetylene welding cylinders. Project: carryout oxy- acetylene welding on any materials applying left ward and rightward techniques.

							-	and rightward techniques Guide the student to Test the completely assembled equipment for leakages using soapy water	
		d the General Prin	ciple	of Brazing and	d Bro	onze welding and use these	e Me	thods in Joining Meta	ls to a high degree of
iency. Year 3, Term		<u></u> .				X1			
Define soldering and ealing process. Explain the elationship and lifferences between orazing/silver oldering and bronze velding	 and Ex ber sol we det ob fla and Ex 	monstrates how to tain suitable mes for brazing d bronze welding plain the purpose	•	Oxy- acetylene equipment Brazing lamp. Soldering mate. Magnifying glasses. Soldering preheaters	-	Identify soldering material and equipment. Perform soldering and sealing process appropriately. Carryout clearing process of soldering and sealing areas. Light a flame necessary for successful brazing and bronze welding Prepare metal/edges for	•	Guide the student to Identify soldering material and equipment. Guide the student to perform soldering and sealing process appropriately. Guide the student to Carryout clearing process of soldering and sealing areas. Guide the student to	Define soldering and explain sealing process. Explain the relationship and differences between brazing/silver soldering and bronze welding State the composition of the types of fluxes
olc vel	lering and bronze ding te the composition he types of fluxes filler rods used	zing/silverwedering and bronzededingobte the compositionflahe types of fluxesanfiller rods usedEx	zing/silverwelding anddering and bronzedemonstrates how todingobtain suitablete the compositionflames for brazinghe types of fluxesand bronze weldingfiller rods usedExplain the purposeof flux andof flux and	zing/silverwelding anddering and bronzedemonstrates how to obtain suitabledingobtain suitablete the compositionflames for brazing and bronze weldinghe types of fluxesExplain the purpose of flux and	zing/silverwelding and demonstrates how to obtain suitableSoldering mate.dingobtain suitable flames for brazing and bronze weldingMagnifying glasses.filler rods usedExplain the purposepreheaters	zing/silverwelding and demonstrates how to obtain suitableSoldering mate.dingdemonstrates how to obtain suitableMagnifying glasses.te the composition he types of fluxes filler rods usedflames for brazing and bronze weldingSoldering mate.filler rods used brazing andExplain the purpose of flux andSoldering mate.	zing/silverwelding and demonstrates how to obtain suitableSoldering mate.Carryout clearing process of soldering and sealing areas.dingobtain suitable flames for brazing and bronze weldingMagnifying glasses.Light a flame necessary for successful brazing and bronze weldingfiller rods used brazing andExplain the purpose of flux andSoldering mate.Image: Carryout clearing process of soldering and sealing areas.	zing/silverwelding and demonstrates how to obtain suitableSoldering mate.Carryout clearing process of soldering and sealing areas.dingobtain suitableMagnifying glasses.Light a flame necessary for successful brazing and bronze weldingfiller rods used brazing andExplain the purpose of flux andSoldering mate.Light a flame necessary for successful brazing and bronze welding	zing/silverwelding and demonstrates how to obtain suitable• Soldering mate.• Carryout clearing process of soldering and sealing areas.perform soldering and sealing process appropriately.ding• Magnifying glasses.• Magnifying glasses.• Carryout clearing process of soldering and sealing areas.• Guide the student to Carryout clearing and sealing process of soldering and bronze weldingfiller rods used brazing and• Explain the purpose of flux and• Soldering preheaters• Drepare metal/edges for• Guide the student to Carryout clearing and sealing areas.

5.4 Explain the importance of using bronze welding for the welding of dissimilar metals; e.g. Copper and steel, cast iron and copper and galvanized materials	different various types of fluxes and filler rods used for brazing and bronze welding • Explain the importance of bronze welding for successful welding of dissimilar metals; e.g. copper and steel, cast iron and copper, and galvanize materials. • Prepares notes for the students.	 Abrasive Abrasive papers, taping hammer, bend bolt, etc. Copper plates or rod Cast iron plates Galvanised sheet Steel plates/rod 	 Braze joints using oxy-acetylene flame/brazing lamp, observing necessary safety precautions Prepare joints for bronze welding e.g. bell mouth, branch joints, joint etc. Carry out bronze welding on prepared joints using slightly oxidizing flame as appropriate and observing necessary safety precautions. Demonstrate the method of preparing metal for brazing and carryout brazing joint using oxyacetylene flame or brazing lamp Observe necessary safety precautions Prepare the following bronze welding joint – bell mouth, branch joint, etc Set slightly oxidising flame and proceed to carry out bronze welding on prepared welding joint, observing necessary safety precautions. 	 Light a flame necessary for successful brazing and bronze welding Guide the student to Prepare metal/edges for brazing Guide the student to Braze joints using oxy-acetylene flame/brazing lamp, observing necessary safety precautions Guide the student to Prepare joints for bronze welding e.g. bell mouth, branch joints, joint etc. Guide the student to carry out bronze welding on prepared joints using slightly oxidizing flame as appropriate and observing necessary safety precautions. Guide the student to Demonstrate the method of preparing metal for brazing and carryout brazing joint using oxy-acetylene flame or brazing lamp Guide the student to 	and filler rods used for brazing and bronze welding Project: carryout bronze welding and the welding of dissimilar metals; e.g. Copper and steel, cast iron and copper and galvanized materials
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16-18	General Objective 6.0: Kn 6.1 Explain the different between ferrous and		and weld together the of Explain the different between ferrous and	differ	rent types of N Oxy- acetylene	on-fe	errous and ferrous Metals. Identify and state the compositions/mechanica	• • Yea	Observe necessary precautions Guide the student to prepare the following bronze welding joint – bell mouth, branch joint, etc Guide the student to Set slightly oxidising flame and proceed to carry out bronze welding on prepared welding joint, observing necessary safety precautions. r 3, Term 2 Guide student to Identify and state	State the principles and applications of
19-20	 non-ferrous metals 6.2 State the properties and composition of fluxes used for welding non-ferrous metals 6.3 Explain the effect of welding together two different metals. 6.4 Explain the composition and state the mechanical properties of the above-named non- ferrous metals. Mechanical properties 	•	non-ferrous metals Explain the properties and composition of fluxes used for welding non-ferrous metals Narrate the effect of welding two dissimilar metals together i.e. Electrolytic corrosion. Prepare detailed notes for the students.	•	equipment Brazing lamp Brazing rod, fluxes, (paste and powder type) Pipe expander Abrasive papers Taping hammer, bend bolt, etc.	•	l properties of – Brass, Bronze, and stainless steel Prepare non-ferrous materials for welding – emphasising suitable fluxes, composition and properties. Demonstrate the process of preparation and welding of bronze components Identify the following non-ferrous metals: a. Copper b. Aluminium	•	the compositions/mech anical properties of – Brass, Bronze, and stainless steel Guide student to Identify Prepare non-ferrous materials for welding – emphasising suitable fluxes, composition and properties. Guide student to Identify	fuel-gas cutting process e.g. a. Manual b. Machine List the fuel and gases used in oxy- fuel cutting: a. acetylene b. propane c. butane d. coal gas, etc State the advantages and disadvantages of using the above mentioned, fuel-

to include: a. Ductility b. Malleability Hardness; etc	 Bronze plate Bronze plates Stainless Steel Materials Coppers Materials Aluminium Materials Various types of Welding rods Safety Posters Safety materials 	 c. Brass d. Bronze, etc. Emphasise the properties of stainless steel and show the technique and material for a successful welding Describe the composition and state the mechanical properties of the abovenamed non-ferrous metals. Mechanical properties to include: c. Ductility d. Malleability Hardness; etc Prepare and weld nonferrous metals using appropriate fluxes Prepare bronze components for welding, avoiding sharp edges and weld to specification. Identify and state the type, composition and properties of stainless steels used in metal work. 	 preparation and welding of bronze components Guide student to Identify the following non- ferrous metals: e. Copper f. Aluminium g. Brass h. Bronze, etc. Emphasise the properties of stainless steel and show the technique and material for a successful welding Guide student to Identify Prepare and weld non-ferrous metals using appropriate fluxes Guide student to Identify Prepare bronze components 	gases for oxy-fuel cutting operations,
		 avoiding sharp edges and weld to specification. Identify and state the type, composition and properties of stainless steels used in metal 	 weld non-ferrous metals using appropriate fluxes Guide student to Identify Prepare 	
		 Weld stainless steel components using appropriate welding rods, techniques and observing safety precautions. 	 specification. Guide student to Identify the type, composition and properties of stainless steels used 	

	General Objective 7.0:	Understanding and Apply f	he Fuel Gas Cutting	g Metals to a Given Specificati	 in metal work. Guide student to Identify Prepare stainless steel components for welding Guide student to Identify Weld stainless steel components using appropriate welding rods, techniques and observing safety precautions. 	
21	 7.1 State the principles and applications of fuel-gas cutting process e.g. c. Manual d. Machine 7.2 Describe fuel and gases used in oxy-fuel cutting: acetylene propane butane coal gas, etc. 	 Explain principles behind fuel-gas cutting and state the different methods of cutting Prepare detailed notes. Explain various fuel gases used in oxy-fuel cutting: acetylene propane butane coal gas, etc. 	 Oxy-fuel cutting equipment Colour code for different fuel-Gases PPE. pictures and video 	 Demonstrate the Identifying the different fuel gases used in oxy- fuel cutting and explain their advantages and disadvantages. Demonstrate the Identifying manual and machine cutting equipment. 	 Guide student to Identify the different fuel gases used in oxy-fuel cutting and explain their advantages and disadvantages. Guide student to Identify manual and machine cutting equipment. 	Explain the principles and applications of fuel- gas cutting process e.g. Manual Machine Explain the fuel and gases used in oxy- fuel cutting: acetylene propane butane coal gas, etc.
	7.3 State the advantages and disadvantages of using the above mentioned, fuel-gases for oxy-fuel cutting	explain the advantages and disadvantages of using the above mentioned, fuel-gases for oxy-fuel cutting		disadvantages of using the above mentioned, fuel-gases for oxy-fuel cutting operations,	Guide student to State the advantages and disadvantages of using the above mentioned, fuel-gases for oxy-fuel	mention some of the advantages and disadvantages of using the above

	operations,	operations,				cutting operations,	mentioned, fuel- gases for oxy-fuel cutting operations,
	General Objective 8.0: K	now the various Welding D) Defects	s and Rectify 7	hem. Year 3. Term 2		
22-24	 8.1 Describe welded joints defects by the known methods e.g. a. non-destructive test b. destructive test 8.2 Describe how to Rectify welded joint defects enumerated above 8.3 State the main causes of defects in welded joints. 	 Explain and demonstrate method of non destructive and destructive testing of welded joints Demonstrate how to rectify the enumerated defect State and explain the causes of defect in welded joints. Prepare detailed notes for the students. Assess the students. 		Hacksaw File Table Vice Gamma ray Or ex-ray machine Etching fluid Hammer	Identify welded joints defects by the known methods e.g. c. non-destructive test d. destructive test Rectify the welded joint defects enumerated above. identify and explain the causes of defect in welded joints Demonstrate storage of oxygen and Acetylene gas using Calcium carbide and electrolysis of water. Carryout Positing, assembling and test gas welding equipment ready for welding operation. Carryout Preparation of plate surfaces for the following welding joint and Tack and weld a. Butt joint b. fillet joint c. Lap joint	Identify welded joints defects by the known methods e.g. a. non-destructive test b. destructive test Guide the student to rectify the welded joint defects enumerated above. Guide the student identify and explain the causes of defect in welded joints. Guide the student in storage of oxygen and Acetylene gas using Calcium carbide and electrolysis of water. Guide student to Position, assemble and test gas welding equipment ready for welding operation. Support the learners in the Preparation of plate surfaces for the	Mention some welded joints defects project: Rectify welded joint defects enumerated above State the main causes of defects in welded joints.

with the second se	or bronzea. Butt jovelding e.g.b. fillet jobell mouthc. Lap jobranch joint, VPrepare jooint.bronze webell mouthjoint, V joint, V jo	bint int ints for lding e.g. branch
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PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING COURSE: SANITATION AND DRAINAGE I COURSE CODE CPF 15 CONTACT HOURS: 3HRS/WEEK GOAL: The module is designed to provide the trainee with the knowledge and skills to install, test and maintain sanitary and drainage systems in a building.

GENERAL OBJECTIVES: On completion of this module, the trainee should be able to: -

- 1 Understand the principles of sanitation in buildings, their classification and differentiate various types of sanitary appliances and properties of materials used in setting out appliances in the building.
- 2 Install sanitary appliances and test the system for leakages, security, efficiency, etc.
- 3 Understand the functions of traps used in sanitary appliances and fix traps in sanitary system.
- 4 Understand the methods and techniques of installing waste and soil pipes above ground level.
- 5 Understand the basic principles of good drainage, the layout of simple drainage system and the properties of materials used.
- 6 Understand the purpose of septic tank and soak-away pit and their construction in buildings
- 7 Carry out connections of the drainage system to cesspool.
- 8 Understand the principles of environmental sanitation and its application to the installation and test of a surface drainage system.

PRACTICAL COMPETENCE: On completion of this module, the trainee should be able to: -

- 1. Select and site sanitary appliances in different types of building.
- 2. Fix sanitary appliances and test them for leakages, security and efficiency.
- 3. Fix traps to the sanitary systems and test for efficiency.
- 4. Install and test soil and waste pipes above ground level.
- 5. Select and determine sizes of drain pipes
- 6. Carry out connections of drainage systems to septic tank and soak-away pits.
- 7. Carry out roof drainage and weathering
- 8. Join appropriate component and connect surface drainage to public sewer or soak-away.

PROGR	PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING								
Course:	Course: Course Code: CPF 15				Contact Hours 3hrs/week				
SANITATION									
AND DF	RAINAGE								
Course S	Course Specification: Theoretical Practical Contents								
WEEK	General Objecti	ve: 1.0 Understand th	e Principles of Sani	tation in Buildings, thei	r Classification and	Differentiate Various			
	Types of Sanita	y Appliances and Prop	erties of Materials u	used in setting out Appli	iances in the Buildin	ng. Year 2, Term 1			
	Specific Teachers Activities Resources		Specific Learning	Teachers	Evaluation				
	Learning			Outcome	Activities				
	Outcome								

	1.1 Explain the	•	Explain the	•	Chalkboard	•	Identify various	•	Guide the	State the Principles of
	Principles of		process of	•	Lesson plan		appliances and		student to	Sanitation in buildings.
	Sanitation in		manufacturing	•	Manufacturer		analyse their		Identify	C
1-8	buildings		appliances		Brochures		materials of		various	List types of sanitary
	1.2 List types of		(practical)	•	Model of		manufacture		appliances	fittings. E.g soil (W.C.
	sanitary	-	Explain		appliance on	•	Sketch, label and		and analyse	Bidet Slop Sink)
	fittings. E.g		installation		display		dimension, soil		their	Waste appliances
	soil (W.C.		principles of	•	Tools – spirit		and waste		materials of	(Wash Hand Basin,
	Bidet Slop		sanitary		level, cold		appliances, etc.		manufacture	Bath, Sink)
	Sink)		appliances		chisel, rawl	•	Select the	•	Guide the	
	Waste	-	Prepare detailed		plugging,		materials and		student to Sketch, label	State the properties of the
	appliances		notes for the		trowel,		describe the		and	different materials used for
	(Wash Hand		students.		hammer,		process used for		dimension,	the manufacture of waste
	Basin, Bath,		•		wrenches,		the manufacture		soil and	and soil appliances.
	Sink) 1.3 State the				plumbers'		of soil and waste appliances		waste	Project carryout setting out
	properties of				mait or tangit gum		Select and site		appliances,	of waste appliances
	the different				Sanitary	-	sanitary		etc.	or waste appnances
	materials				appliances		appliances in	•	Guide the	
	used for the			•	P.V.C. – soil		different types of		student to	
	manufacture				and waste		building		Select the	
	of waste and				pipes	-	Select the		materials and	
	soil			•	Supply pipes.		various sizes of		describe the	
	appliances						pipes suitable		process used	
	1.4 Explain the						for supplies and		for the	
	sizes of the						wastes of		manufacture of soil and	
	sanitary						sanitary		waste	
	appliances						appliances to		appliances	
	and various						specification	-	Guide the	
	fixing levels								student to	
	·								Select and	
									site sanitary	
									appliances in	
									different	
									types of	
									building	
								•	Guide the	
									student to	
					Ģ	9			Select the various sizes	
									of pipes	
									suitable for	

General Objectiv	e: 2.0 Install Sanitary	Appliances and Tes	st the system for Leaka	ges, Security, Effici	ency, etc. Year 2, Term 1
 2.1 Explain drawings of sanitary installation in a building plan 2.2 Explain necessary preparation relevant to the fixing of each sanitary appliances e.g. marking out, assembling the units raw plugging of walls and floor. 2.3 Explain the sanitary appliance to a given specificatio n 	 Explaininterpret scaled drawings for the students Explain the testing and demonstrate the method of testing to detect leakages and ensure security and efficiency in the system. Prepare detailed notes for the students. Assess the students. 		 Test finished sanitary installation for leakages, security, efficiency, etc. Carry out necessary preparation relevant to the fixing of each sanitary appliances e.g. marking out, assembling the units raw plugging of walls and floor. Install appliances using correct sizes of pipes and positioning at correct levels. Assemble components and proceed to install sanitary appliances 	 Guide the student to Test finished sanitary installation for leakages, security, efficiency, etc. Guide the student to carry out necessary preparation relevant to the fixing of each sanitary appliances e.g. marking out, assembling the units raw plugging of walls and floor. Guide the student to install appliances using correct sizes of pipes and positioning at correct levels. 	 make drawings of sanitary installation in a building plan Explain necessary preparation relevant to the fixing of each sanitary appliances e.g. marking out, assembling the units raw plugging of walls and floor. Explain the sanitary appliance to a given specification. Project Carryout installation of sanitary appliances and test for leakage

Term 13.1 Differentiate	 Discuss various 	 Various 	 Sketch and 	 Guide the 	in sanitary System. Year 2, List the types of traps and				
 the types of traps and their uses – bottle trap, running trap, 'P' and 'S' trap, etc 3.2 Explain the functions of the water seals in traps. 3.3 Explain the causes of unsealing of traps and their remedies. 	 traps and understand their differences. Define water seal and explain the functions of it in traps. Outline the causes of unseal of traps Prepare detailed notes for the students. 	 traps e.g. Bottle trap, Running trap, 'S' trap, 'P' trap on display General Welding Tools 	 describe different types of traps Demonstrate the positioning and fixing of traps, and carry out their test to ensure efficiency. Fix traps to the sanitary systems and test for efficiency. 	 student to Sketch and describe different types of traps Guide the student to demonstrate the positioning and fixing of traps, and carry out their test to ensure efficiency. Guide the student to Fix traps to the sanitary systems and test for efficiency 	their uses – bottle trap, running trap, 'P' and 'S' trap, etc. Mention the functions of the water seals in traps. What the causes of unsealing of traps and their remedies. Project install different traps				
	General Objective 4.0: Know the Methods and Techniques of Installing Waste and Soil Pipes above Ground level. Year 2,								
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	Term 1		ious and reeninque	s of motuning waste at		Ground leven rear 2,			
9-11	 4.1 List the types of soil and waste appliances. 4.2 Explain the Principles and arrangement of soil waste pipes above ground e.g. (one pipe, two pipe and single stack systems). 4.3 State the materials used for and the sizes of waste and soil pipes. 	 Explain the principles that govern the arrangement of piping under one pipe, two pipes and single stack system. List the materials for soil and waste installation and enumerate their correct (sizing) sizes. Prepare detailed notes for the students. 	 Sample of various soil and waste pipes Tools required for waste and soil pipe Suitable testing media for the installation to be assembled. 	 Demonstrate Selecting the various types of soil and waste appliances Identify pipes that are suitable for use in soil and waste installations Demonstrate Installing and test soil and waste pipes above ground level. 	 Guide the student to Select the various types of soil and waste appliances Guide the student to Identify pipes that are suitable for use in soil and waste installations Guide the student to Install and test soil and waste pipes above ground level. 	Enumerate the types of soil and waste appliances. Explain the Principles and arrangement of soil waste pipes above ground e.g. (one pipe, two pipe and single stack systems). State the materials used for and the sizes of waste and soil pipes. Project: Installing waste pipes above ground level. and test soil			
	General Objectiv	e 5.0: Understand the	basic Principles of	Good Drainage, the La	yout of Simple Drai	nage System and the			
	Properties of Mat	terials Used. Year 2, T	erm 2						
11-14	 5.1 State the basic principles of good drainage system. 5.2 Explain the main 	 Explain basic principle, regulation of a good drainage system. Explain the types of drainage system 	 Suitable (materials) pipes and fittings for above and underground drainage. Tools required – 	 Select and determine sizes of drain pipes. Draw simple drainage layout and sketch 	 Guide student in Selecting and determine sizes of drain pipes. Guide 	State the basic principles of good drainage system. Mention the main regulation with regard to domestic drainage. list the types of drainage			
	provisions	 Prepare detailed 	As stated above	drainage pipe	student to	systems.			

of the	notes for the	suitable for		joints, man	draw simple	
building	students.	drainage		holes, etc.	drainage	State the properties of and
regulation	students.	includes; diggers,	-	Put up a	layout and	the materials used for
with regard	 Explain factors 	Shovels, Cement,		simple	sketch	drainage system.
to domestic	to be considered	etc.		drainage	drainage	dramage system.
drainage.	for designing,	PPE		layout,	pipe joints,	Explain the metric units
5.3 State the	layout and	Handout		stating the	man holes,	Mention factors to be
types of	sizing of a	Video and		correct sizes	etc.	considered for designing,
drainage	drainage system	pictures		of pipes used.	Guide	drainage system
systems i.e	below ground	Regulations	-	Apply the	student to	dramage system
above	drainage system	/bylaws	_	main	put up a	
ground and	i.e. excavation,	/Uylaws		provisions of	simple	
under -	gradients			the building	drainage	
ground	location of the			regulation	layout,	
5.4 State the	sewer and			with regard	stating the	
properties of				to domestic	correct sizes	
and the	Access points			drainage	of pipes	
materials	etc.			installation.	used.	
used for	cic.			mstanation.	Guide	
drainage			-	Put up simple	student to	
system, i.e.				sketches of	make	
cast iron				drain pipe	simple	
glazed				joints and	sketches of	
stone-ware				suitable	drain pipe	
and P.V.C.,				drainage	joints and	
etc.				interceptions.	suitable	
5.5 Explain the			•	Enumerate	drainage	
metric units				standard	interception	
of				metric units	s.	
measurement				used in below	5.	
use in below				ground	Guide student	
ground				drainage	in carrying	
drainage.				system i.e.	out	
5.6 Mention				length: millimetres	measurement	
factors to be				(mm), Area:	using	
considered				(IIIII), Area: meters square	standard	
for				meters square	metric units	

designing,	(m2), Volume: used in below
drainage	cubic meter ground
system	(m3), Flow drainage
	rate: system i.e.
	litres/minutes length:
	(L/m). millimetres
	 Identify (mm), Area:
	different meters square
	diameters of (m2),
	size of pipes Volume:
	use in below cubic meter
	ground (m3), Flow
	drainage rate:
	system. I.e. litres/minutes
	40mm, 50mm, (L/m).
	110mm, etc.
	 Identify plan Guide the
	or student in
	SP CONTRACTOR AND A MARK
	dweining of
	building for size of pipes
	designing the use in below
	lana ground
	uramage
	e sjotenii ne
	below ground 40mm,
	drainage 50mm,
	system. 3. 110mm, etc.
	 Guide the
	student in
	Identifying
	the plan or
	specificatio
	ns for the
	dwelling of
	building for
	designing

	General Objective Term 2	e 6.0: Understand the	Purpose of Septic T	Tank and soak-away pi	and sizing of a below ground drainage system. 3.	tion in buildings. Year 2,
14-17	 6.1 State the purpose of septic tank and soak-away drainage system. 6.2 State the different types of septic tank and soak-away drainage system. 6.3 Explain the principles of constructing 	 explain the purpose of septic tank and soak-away drainage Explain the principles of construction and the operation of septic tank and soak-away drainage system. Explain the different septic tank and soak-away drainage system. 	 Manual and Brochures All normal tools needed for drainage installation as above Visitation to mini-private septic-tank system Sketches Video and pictures of various type of septic tank and soak-away drainage 	 Identify installation code for below ground drainage pipes and fittings. Explain the function of manufacturer's pipes and fittings specification for below ground drainage. Identify the procedures of below ground drainage pipes and fittings 	 Guide the student to State the purpose of septic tank and soak-away drainage system. Guide the student to explain the principles of constructing septic tanks and soak-away drainage system. 	 Explain the purpose of septic tank and soak-away drainage system. Explain the different types of septic tank and soak-away drainage system. Explain the principles of constructing septic tanks and soak-away drainage system. Draw a standard septic tank of domestic dwelling. Carry out connections of drainage systems to septic tank and soak-away

away	the simple	 Flip chart 		approval		make	list the importance of
drainage	layout of	· ·	•	Explain safe and		standard	ventilation in septic tanks.
system.	standard septic			productive		sketches	*
6.4 Draw a	tank and soak-			manners of		septic tank of	Explain the factors that
standard	away drainage			excavation		domestic	govern the choice of type
septic tank	system for a			trenching and		dwelling.	and size of soak away
of domestic	domestic			back filling of	-	Guide the	pits/septic tanks
dwelling.	building.			below ground		student to	
6.5 Choose the	 Determine the 			drainage pipes		choose	
recommend	correct method			and fittings		various	
ed sizes of	of sizing septic			relevant to the		recommended	
septic tank	tank and soak-			safety standard.		sizes of septic	
and soak-	away drainage		•	Discuss reasons		tank and	
away for	system for			that below		soak-away for	
building.	various			ground drainage		building.	
6.6 Carry out	buildings.			pipes and	•	Guide the	
connections	(practical)			fittings		student to	
of drainage	• Carry out			excavation must		Carry out	
systems to	drainage layout			be mark-out,		connections	
septic tank	and connection			trench width and		of drainage	
and soak-	to septic tank			depth (cover),		systems to	
away	and soak-away			and bedding		septic tank	
drainage	drainage			must be		and soak-	
system	system.			consider.		away	
6.7 State the	• Determine the		•	Carry out		drainage	
importance	different types			levelling and		system	
of	of soak-away			determining of	-	Guide the	
ventilation	pit needed for			the relevant		student to	
in septic	various type of			gradients in		State the	
tanks.	soil.			below ground		importance of	
6.8 Select the	Prepare detailed			pipes and fitting		ventilation in	
appropriate	notes for the			laying.		septic tanks.	
types of	students.		•	List factors to	•	Guide the	
soak-away	• Assess the			consider in		student to	
pit and its	students.			below ground		select the	
construction				pipes and		appropriate	

	for different				fitting a larvin -			
	for different				fittings, laying		ypes of soak-	
	soils.				trench according		way pit	
	6.9 Explain the				to general rules.		onstruction	
	factors that			•	Identify methods		or various	
	govern the				of joining below		oils.	
	choice of				ground drainage	• (Guide the	
	type and				pipes.	S	tudent to	
	size of soak			-	State the	I	Explain the	
	away				procedures of	f	actors that	
	pits/septic				joining Twin	ç	govern the	
	tanks				wall pipes in		hoice of type	
					below ground		and size of	
					drainage pipe.		oak away	
					Use lubricant,		oits/septic	
					tape rule after	-	anks	
					chamfered and	ι	anks	
					of the pipe to			
					join twin wall			
					and solid wall			
					pipes with			
					rubber ring			
					joints of below			
					ground drainage			
					installation.			
General	Objective 7.0: Ca	arry out Connections of	of the Drainage Syst	em to	o Cesspool. Year 2	, Tern	n 2	
17-20	7.1 State the	• Explain the	 All 	•	Draw to scale a		Guide the	List the purpose of a
	purpose of a	purpose of a	Construction		standard		student to	cesspool – drainage
	cesspool –	cesspool –	Tools as		cesspool		state the	system.
	drainage	drainage	above.		drainage system		purpose	-
	system.	system.	PPE		for domestic		of a	List the requirements for
	7.2 State the		 Pictures and 		dwellings.		cesspool	the location of a cesspool.
	requirement	Explain the	video of	•	Construct a		_	
	s for the	principle	connection		standard		drainage	
	location of a	involved in	of cesspool		cesspool		system.	
	cesspool.	construction of	 Flip chart 		drainage system		Guide the	mention the principle of
	7.3 Explain the	a cesspool	 Sketches 		for domestic		student to	constructing a cesspool
	7.5 Explain the	a cesspoor	Sketches		101 domestic		student to	constructing a cesspool

principle of constructing a cesspool drainage system.	 drainage system Explain the proper requirement for the location of a cesspool. Prepare detailed notes for the students. 	 Regulation /byelaws 	 dwellings. Draw to scale a standard cesspool system Demonstrate the 	State the requireme nts for the location of a cesspool.drainage system• Guide the student to explain-
			construction of a standard cesspool drainage system for domestic dwellings.	the principle of constructi ng a cesspool drainage system.
				 Guide the student in the constructi on of a standard cesspool drainage system for domestic dwellings
				dwellings Guide the learner to draw to scale a

					standard cesspool drainage system for domestic dwellings	
General				ll Sanitation and its App	plication to the Inst	allation and Tests of a
20-24	 8.1 State the importance of environment al sanitation. 8.2 List the materials used in surface drainage and state their properties 8.3 Explain Fabrication of common supports that can be used for pipe and gutter 8.4 Explain installation of simple 	 Explain the importance of environmental sanitation. Describe the materials used in surface drainage and state their properties Demonstrate Fabrication of common supports that can be used for pipe and gutter Demonstrate installation of simple roof drainage Explain support for pipes and gutters for collecting rain 	 Aluminium P.V.C. Galvanise iron Flat bar Screws and; All common tools as listed above. PPE Flip chart Handout Video and pictures Projectors White board markers 	 Fabricate common supports that can be used for pipe and gutter and guide students to do same. Carryout installation of simple roof drainage Manufacture support for pipes and gutters for collecting rain water Carry out roof drainage and weathering. Make sketches showing half round, box, valley and ogee gutters. 	 Guide the student to Fabricate common supports that can be used for pipe and gutter and guide students to do same. Guide the student to Carryout installation of simple roof drainage Guide the student to Manufacture support for pipes and gutters for collecting 	Mention some of the importance of environmental sanitation. List some of the materials used in surface drainage and state their properties Mention common supports that can be used for pipe and gutter Carryout installation of simple roof drainage Describe support for pipes and gutters for collecting rain water Explain roof drainage and weathering.

 roof drainage 8.5 Describe support pipes an gutters f collectir rain wat 8.6 Explain drainage and weather 8.7 Make sketches showing half rour box, val and oge gutters. 8.8 Describe appropri- compon for connecti surface drainage public si or soak- away 	e drainage and weathering. d Demonstrate sketches g showing half round, box, valley and ogee gutters. Explain appropriate component for connecting surface drainage to public sewer or soak-away Explain and prepare notes accordingly.	 Join appropriate component and connect surface drainage to public sewer or soak-away. (Depending on the locality). 	 rain water Guide the student to carry out roof drainage and weathering. Guide the student to make sketches showing half round, box, valley and ogee gutters. Guide the student to Join appropriate component and connect surface drainage to public sewer or soak-away. (Depending on the locality). 	Make sketches showing half round, box, valley and ogee gutters. List component for connecting surface drainage to public sewer or soak-away
-	ewer		· · · ·	

ADVANCED NATIONAL TECHNICAL CERTIFICATE

IN

PLUMBING AND PIPE FITTING

PROGRAMME: ADVANCED NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING **COURSE:** HOT AND COLD-WATER SERVICES, HEATING AND VENTILATION, COURSE CODE: CPF 20

CONTACT: 7HRS/WEEK

GOAL: The module is designed to provide the trainee with the knowledge and skills to design, execute and maintain hot and cold water Services and storage to buildings and carry out all required pipe fittings.

GENERAL OBJECTIVES: On completion of this module, the trainee should be able to: -

- 1. Plan and design various hot and cold-water system for both domestic and industrial purposes in accordance with prevailing regulations and carry out installations and repairs.
- 2. Understand the method of selecting pumps for water supply purposes.
- 3. Understand the economic use of water and the installation of water meter for domestic and industrial purposes.
- 4. Understand and demonstrate the causes and prevention of water pollution.
- 5. Understand the Types and demonstrate the uses Of Heating Installations.
- 6. Understand the uses of steam calorifiers for heating water.
- 7. Understand the uses and types of space heaters and install it where necessary.
- 8. Understand the principles of solar heating system and carry out its installations.
- 9. Understand the operational principles of air conditioners and install air cool engine.

PRACTICAL COMPETENCE On completion of this course, the trainee should be able to: -

- 1. Carry out complete installation of a hot water supply system to specification.
- 2. Carry out elementary design of a scheme of water supply to multi-storey buildings and estimate of water consumption requirement for housing estate.
- 3. Carry out meter reading and costing.
- 4. Dis-infect polluted cold water installation system.
- 5. Select the appropriate valves used with calorifiers and their operational principles.
- 6. Carry out the installation of space heaters taking into consideration all necessary safety precautions associated with the installation and use of space heaters.
- 7. Select equipment, materials, and fittings and design a simple scheme for air-conditioning installation.

PROG	PROGRAMME: ADVANCED NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING									
	: HOT AND COLD-	Course Code: CPF	20		Contact Hou	rs 7hrs.week				
	RSERVICES, HEATING									
	TILATION									
	Specification: Theoretical			Practical Contents		1 1/1				
Week				ystems for both domestic a	and industrial purposes in ac	cordance with				
	prevailing regulations and									
	Specific Learning Outcome	Teachers Activities	Resources	Specific Learning Outcome	Teachers Activities	Evaluation				
		 Discuss all the 	Chalkboard		Guide the student to	E-stain indianat hat				
	1 1			Curryour service		Explain indirect hot				
I	service installations to	activities in 1.1	 Textbooks 	installations to	carryout all the activities in	water and heating				
	domestic and	to 1.6 and	 Drawing 	domestic and	1.1 to 1.6	system.				
	industrial buildings.	prepare detailed	Board and	industrial buildings.Estimate the average						
	1.2 Explain the average	notes	equipment			State the principles				
	daily water	accordingly.	Computer	daily water		and the uses of mixing				
	consumption		with	consumption		valves				
	requirements for		appropriate	requirements for		Desired Course				
1-5	different buildings.		CAD	different buildings.		Project; Carry out				
1-5	1.3 Explain the		programme (software	• Carry out simple calculation of cold-		complete installation of a hot and cold				
	installation to		and hardware	water pipe sizing		water supply system				
	domestic, commercial		 Sample of 	using appropriate		to specification.				
	and industrial		- Sample of water heater	formulae and tables.		Project ; Carry out				
	buildings from a		 Valves 	 Plan and design 		complete installation				
	working drawing.		Samples of	\mathcal{O}		of ventilation and				
	1.4 Explain cylinder tank		Hot water	completely.		heating system to				
	system of hot water		component	Prepare schedule of		specification				
	supply.		 Ventilation 	materials and		specification				
	1.5 Explain indirect hot		and heating	fittings required for						
	water and heating		system	particular						
	system.		5,50011	installations.						
	1.6 State the principles			 Carry out 						
	and the uses of mixing			installation to						
	valves			domestic,						
				commercial and						

			•	industrial buildings from a working drawing. Design indirect hot water system Design cylinder tank system of hot water supply. Design indirect hot water and heating system. Identify the principles and the uses of mixing valves Select the appropriate type of boiler for a particular installation. E.g. material for manufacture rating, etc. Carry out complete installation of a hot			
	General Objective 2.0: Understand the method of	f selecting pumps		•			
	for water supply purposes			<u> </u>			<u> </u>
6-10	knowledge on the operation	 Charts and brochures Sample of Centrifugal 	•	Carry out simple calculations on pumps sizing and discharge using	•	Guide the student to Carry out simple calculations on pumps sizing and discharge	List the principles of operation of centrifugal pumps
	operation of pump	pump Submersible pumps	•	appropriate formulae Carry out	•	using appropriate formulae Guide the student to	Mentionsomethefactorstobeconsideredfor

	provision of automatic controls for pumps. 2.4 Explain the factors to be considered for selecting different types of pumps	 discharge using appropriate formulae Discuss elementary design of a scheme of water supply to a multistorey building. Discuss the factors to be considered for selecting different types of pumps 	 Booster pump Plunger pump Axial flow pumps diaphragm pump hand pump Calculator Drawing equipment PPE Video and pictures 	 elementary design of a scheme of water supply to multi-storey buildings Carry out the estimate of water consumption requirement for housing estate. Carryout selection of pumps 	 Carry out elementary design of a scheme of water supply to multistorey buildings Guide the student to carry out the estimate of water consumption requirement for housing estate. Guide the student to Carryout selection of pumps 	selecting different types of pumps list various type of pump
	0	Understand the economic Purposes.	ic use of water and	the installation of water m	eter for domestic and indust	rial
11-12	 3.1 State the causes of water wastage a. Leakage b. Defective fitting c. Personal negligence d. Rust e. burst pipe 3.2 State the appropriate remedies 3.1 3.3 Explain the purpose of installing water meters 3.4 Select the appropriate type of water meters for a scheme and 	 Explain the causes of water wastage Leakage Defective fitting Personal negligence Rust Burst pipe Explain appropriate measures to remedy each cause. Explains the purpose of water meters 	 Charts and brochures. Sample of water meter Installation tools Testing Bay 	 Check the causes of water wastage Leakage Defective fitting Personal negligence Rust burst pipe Carryout the appropriate remedies. Carryout installation of water meters. Select appropriate type of water meters for a scheme 	Guide the student to carry out all the activities in 3.1 to 3.5	Explain the following causes of water wastage Leakage Defective fitting Personal negligence Rust burst pipe State the appropriate remedies 3.1 Explain the purpose of installing water meters List type of water meters for a scheme

	carry out its installation3.5 Explain meter reading and costing.	 and list the different types. Discuses suitable setting positions of water meters and to learn how to read and cost water meters. Demonstrate and explain all the activities from 3.1-3.5 		•	and carry out its installation. Carry out meter reading and costing.			and carry out its installation Project :installation of water meter
	General Objective 4.0: Un			l Pre		utio		
13-17	 4.1 State the effects of pollution, Dis-infect polluted on cold water installation system. 4.2 State the effects of such Remedies 4.3 Explain the dis-infection of a polluted cold-water installation. 	• Explain to the students 4.1, 4.2 and 4.3 and provide notes.	 Chalkboard and charts Disinfecting chemicals Water Pollutant Nose Mask Hand gloves PPE Test Lab etc. 	-	Check the sources of pollution e.g. Burst pipes and Défective valves, etc. Carry out the dis- infection of a polluted cold-water installation.		Guide student to the students to carry out activities 4.1, 4.2 and 4.3 and provide notes.	State the effects of pollution Dis- infect polluted cold water installation system. State the effects of such Remedies Explain the dis- infection of a polluted cold- water installation.
	General Objective 5.0: U	Understand the Types a	nd demonstrate the	uses	Of Heating Installation	ons		<u>+</u>
18-21	5.1 State the importance of hot water heating system.5.2 Define the terms used in heating system e.g.	 Explain and prepare notes for 5.1 to 5.6 Group discussion with 	 Drawing equipment Sample of suitable pump for a 	•	Identify the basic requirements needed when designing hot water heating installation		Guide the student to identify the basic requirements needed when designing hot water heating	State the importance of hot water heating system. Define the terms used

	5.4 5.5 5.6	information needed when designing a hot water heating installation Explain the difference between, single and two pipe systems of heating List the advantages and disadvantages of single and two pipe systems of heating State the use and the correct positioning of pumps in a heating installation.		teacher interaction		•	heating installation system Sketches Mechanical drawings	•	Design various types of heating systems, e.g., single pipe up feed, etc	•	installation Guide student to design various types of heating systems	in heating system e.g. latent heat, circulating head, index radiator, friction head, etc. State the basic information needed when designing a hot water heating installation project install single and two pipe systems of heating List the advantages and disadvantages of single and two pipe systems of heating. State the use and the correct positioning of pumps in a heating installation.
		0	nders	stand the Us	ses of S	Stean	n Calorifiers					
		Heating Water State the uses of		Discuss	and	•	Sample of	•	Ask students to	•	Guide the students to	State the uses of
		calorifiers for heating water explain the position of			notes		calorifier with valves on display		determine the position for correct sitting of calorifier		determine the position for correct sitting of calorifier and explain	calorifiers for heating water.
22-25		source of energy for successful operation of calorifiers				•	Charts and brochures Sketching		and explain the source of energy for its successful		the source of energy for its successful operation	Explain the principles of operation of steam calorifiers.
	6.3	Explain the principles of operation of steam calorifiers				•	book. PPE Steam trap	•	operation Ask students to sketch various types	•	Guide the students to sketch various types of calorifier and explain	Lists various types of calorifiers

	calorifie 6.5 Explain	valves used alorifiers and operational			:	Thermometer Altitude gauge, etc Thermostat		of calorific explain principles operation of Ask stude letermine	the of each	•	the principles of operation of each Guide the students to determine appropriate valves used with the calorifier and explain	List and explain valves used with calorifiers and their operational principles.
	valv b. Stea c. The d. Alti etc	ssure reducing re Im trap rmometer tude gauge, rmostat						ppropriate sed with alorifier explain operational orinciples e. Pressure	h the and their g.	v vi vi	i. Thermostat valve	
	General Obj		Trad oursets and the		- J T		ii. iii. iv.	reducing Steam tr Thermos valve Attitude	g valve rap stat gauge			
						· • •					The second seco	State the mineinles of
	space he	r rr	 Explain prepare 	and notes	•	Sample of space heater		dentify principles	the of	-	Identify the principles	State the principles of space heaters
	7.2 Enumer		for 7.1 to			on display	-	operation of			of operation of space	space incaters
26-28	 differen space he disadvaria advanta various 7.4 Explain 	t types of eaters e ntages and ges of the types.			•	Chart and brochures Installation tools Safety Posters	1 t t 1 •]	heaters and he dim between its convectional heating insta	explain fference use and l dilation different of space	•	heaters and explain the difference between its use and convectional heating installation Guide the student to different the types of space heaters and state the advantages and	Enumerate the different types of space heaters State the disadvantages and advantages of the various types.
		e heaters					2 () •] ()	dvantages lisadvantage each Demonstrate out installa pace heater	and es of e carry tion of	•	disadvantages of each Guide the student to carry out installation of space heater.	Project: installation of space heaters

	Ger	eral Objective 8.0: Un	ders	stand the Principle	s of s	olar heating sy	stem	s and carry out instal	latio	n of solar heating system	L
29-32	8.3	Explain the source of solar heating energy State the importance and usage of specific material for solar heating installation Explain the principles of solar heating energy Explain installation of solar heating system	•	Make clear explanations on activities on 8.1- 8.4 and prepare notes.	•	Charts Solar heating conductors and tools	•	Identify the need for and the use of solar heating. Demonstrate installation of a model solar heating system and explain the principlesof operations.	•	Guide the student to identify the need for and the use of solar heating. Guide the student to install a model solar heating system and explain principles of operations	Explain the source of solar heating energy State the importance and usage of specific material for solar heating installation. Explain the principles of solar heating energy Project: installation of solar heating system
	Ger	eral Objective 9.0: Un	iders	stand the operation	al p	rinciples of air	cond	itioners and installati	on o	f an air cool engine	solui neuting system
	9.1 9.2 9.3	Explain the need and the importance for the provision of air- conditioning system in buildings State the principles of operation of air- conditioning systems. Explain the different types of air- conditioning systems Explain the Design a simple scheme for air-conditioning installation.		Describe and prepare notes for 9.1 to 9.4.		Charts and brochure Installation tools. Sample of Air conditioner Mechanical drawings Flip chart Video and pictures	•	List different types of air-conditioning systems and explain principles of operation of each. Determine the essentials materials and fitting that may be needed in an air- conditioning installation. Design a simple scheme for air- conditioning installation	Gu •	ide the student to: Identify the different types of air- conditioning systems and explain principles of operation of each. Determine the essentials materials and fitting that may be needed in an air- conditioning installation. Design a simple scheme for air- conditioning installation	State the importance for the provision of air-conditioning system in buildings. State the principles of operation of air- conditioning systems. List and explain the different types of air- conditioning systems. Explain the Design a simple scheme for air- conditioning installation.

PROGRAMME: ADVANCED NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTINGCOURSE:SANITATION AND DRAINAGE II CORUSE CODE: CPF 22CONTACT HOURS:7HRS/WEEKGOAL:The module is designed to provide the trainee with the knowledge and ability to design and execute both public, commercial, domestic and drainage and sanitary systems.

GENERAL OBJECTIVES: On completion of this course, the trainee should be able to:

- 1. Understand the arrangement and fixing of sanitary appliances in public building and factories.
- 2. Understand the general layout and design of drainage system for town and country house.
- 3. Carry out drainage layout using appropriate instruments.

PRACTICAL COMPETENCE: On completion of this course, the trainee should be able to:-

- 1. Install any type of sanitary appliance in public buildings and industries.
- 2. Determine the rate of discharge from drainage channels using appropriate instruments.
- 3. Carry out simple setting out of drainage layout using appropriate
- 4. Install timbering to sides of drainage trenches.

PROG	RAMME: ADVAN	NCED NATIONA	AL TECHNICAL	CERTIFICATE IN PLUN	BING AND PIPE FITTI	NG				
Course	: SANITATION	AND DRAINAG	E II Module:	CPF 22	Contact Hours: 7hrs/	week				
Course	Specification: Theo	oretical		Practical Contents						
WEEK	General Objective	e 1.0: Understa	nd the arrangeme	nt and fixing of sanitary a	ppliances in public buildin	g and factories. Year 1,				
	Term 1									
1-9	Specific	Teachers	Resources	Specific Learning	Teachers Activities	Evaluation				
	Learning	Activities		Outcome						
	Outcome									
	 1.1 List the types of arrangement and fixings of sanitary appliances in building using separate and combined systems (one pipe, two pipes and single stack systems). 1.2 Explain one-pipe, two-pipes and single stack systems for buildings. 1.3 Explain the uses and the importance of soil and waste pipe in present day 	 Discuss the activities in 1.1 to 1.3 	 Sample of Specific types of Appliances on display Visit and excursion to Constructi on sites, Installation materials and tools Industrial attachment Projectors White board makers PPE etc 	 Arrangement & Fixing Sanitary Appliances identify specific sanitary appliances suitable in Hotels, Schools, Public Buildings and Factories carryout simple layout sketches of mentioned appliances in various mentioned buildings Design one pipe, two pipe and single pipe system for dwellings and flats including multi- storey buildings. Install any type of sanitary appliance in public buildings or industries. Select various types of appliances to be used in different 	 Guide the student to: Arrange & Fix Sanitary Appliances Identify specific sanitary appliances suitable in Hotels, Schools, Public Buildings and Factories Carryout simple layout sketches of mentioned appliances in various mentioned buildings Design one pipe, two pipe and single pipe system for dwellings and flats including multi- storey buildings. Install any type of sanitary appliance in public buildings or industries. Select various types of appliances to be used in different 	 List the types of fixings of sanitary appliances in building. Explain one-pipe, two-pipes and single stack systems for buildings. Explain the use and the importance of for soil and waste pipe in present day installation. Project on : one pipe, two pipe and single pipe system install different types of fixtures 				

installation	types of buildings. types of buildings.
eg	 Carry out proper Carry out proper
polyvinyl,	ventilation of ventilation of
chloride (P.V.C.)	sanitary apartment sanitary apartment
UPVC, CPVC	e.g. natural, e.g. natural,
etc	measurement. measurement.
,	

	Ger 3	neral Objective 2.0:	und	erstand t	he ge	eneral layou	t and	l design of drainage sys	tem for town & country h	ouse	s. Year 1, Term 2 &
10 - 22	2.1 2.2 2.3 2.4	Describe the different systems of drainage installations State the requirements and the regulations governing the design of drainage schemes for town and country houses. Plan and design simple drainage layout scheme for town and country houses. Calculate the rate of discharge from drainage channels using appropriate instruments/formul ae/chart		Discus s the activit ies from 2.1 to 2.3.	•	Drawing Instrumen ts Calculato r, site visit Relevant design Regulatio ns and byelaws Installatio n Materials and tools	•	Determine Specific requirements and regulations governing the design of drainage schemes for town and country houses. Ask students to carryout model design of drainage layout schemes for town and country houses. Calculate the rate of discharges through drainage pipes and channels using appropriate ``instruments/formul ae/chart Explain and prepare notes. Assess the students.	 Guide the student to: Determine Specific requirements and regulations governing the design of drainage schemes for town and country houses. Carryout model design of drainage layout schemes for town and country houses. Calculate the rate of discharges through drainage pipes and channels using appropriate instruments/formula e/chart Explain and prepare notes. 	•	Describe the different systems of drainage installations. State the requirements and the regulations governing the design of drainage. Plan and design simple drainage layout scheme for town and country houses. Calculate the rate of discharge from drainage channels using appropriate instruments/formula e/chart
	Ger	eral Objective 3.0:	CA	RRY OU	T DI	RAINAGE I	LAY	OUT USING APPROP	RIATE INSTRUMENTS.	Yea	r 1, Term 3

outinstruments, e.g.,ranging pole spirtn and prepar te equipmen tsides of drainage trenches and state reason for the choice of the timbering used.Install timbering to sides of drainage trenches and state reason for the choice of the timbering used.Out instruments, Project on setting appropriate instrument.Out instruments, Project on setting appropriate3.2Explain simple drainage instrument.• Assess studen ts.• Massess studen ts.• Chart, Apron and Gloves.• Chart, setting out• Identifyvarious setting out• Identify various setting out• Identify various setting out• Chart, setting out• Char	3.1 Listtypes of setting	 Explai 	•	Gas	•	Install timbering to	Gu	ide the student to:	•	List types of setting
 spirt level spirt level theodolite, dumpy level, sight rail, boning rods, etc 3.2 Explain simple setting out of drainage layout using appropriate instrument. 3.2 Explain simple setting out of drainage layout using appropriate instrument. Chart, Apron and call control of the choice of the timbering out and instruments e.g. Gloves. Tools and equipmen to for setting out Tools and equipmen to for each. Ask student suse of setting out Ask student suse of control of the choice of the timbering used. Tools and equipmen to setting out Ask students use of the choice of the timbering used. Tools and equipmen to setting out Ask students use of timbering and to carryout testing of soil pipes and drains by means of soil pipes and booker to carryout testing of soil pipes and box 	out instruments,	n and	l	equipmen		sides of drainage	•	Install timbering to		out instruments,
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fabrication, welding and brazing of both ferrous and non-ferrous metals using arc and gas welding equipment.

PROGRAMME: ADVANCED NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING COURSE: FABRICATION, WELDING AND BRAZING, COURSE CODE: CFW 23 CONTACT HOURS: CONTACT HOURS: 7HRS/WEEK GOAL: This course is designed to provide the trainee with further knowledge and skills which will enable him to carry out

GENERAL OBJECTIVES: On completion of this course, the trainee should be able to: -

- 1. Understand the principles of manufacture of acetylene gas, the storage and installation of gas welding equipment, fabricate and weld plumbing models, thick mild steel plates and steel pipes.
- 2. Carry out bronze welding on non-ferrous metals.
- 3. Understand the principles of gas cutting of metals and carry out metal cutting using oxy-acetylene equipment.
- 4. Understand the principles and functions of electric arc welding transformer and carry out electric arc welding operation with facility.

PRACTICAL COMPETENCE On completion of this course, the trainee should be able to: -

- 1. Carry out different techniques in gas welding.
- 2. Carry out fabrication and welding of plumbing models.
- 3. Fabricate and carry out bronze welding of waste pipe models on copper pipes e, g stack and branches, loop venting, etc.
- 4. Select equipment, prepare template for and apply these in intricate cuttings.
- 5. Carry out electric arc welding and observing necessary safety precautions while welding.

PROGR	PROGRAMME: ADVANCED NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING												
Course:	Course: FABRICATION, WELDING& BRAZING Course Code : CFW 23 Contact Hours 7hrs/week												
Course S	Course Specification: Theoretical Practical Contents												
WEEK	WEEK General Objective 1.0: Understand the principles of manufacture of acetylene gas, the storage and installation of gas welding												
	equipment, fab	pricate and weld pl	umbing models,	thick m.s.	plates and steel, pipe	es.							
	Specific	Teachers	Resources	Specific	Learning Outcome	Teachers Activi	ties	Evaluation					
	Learning Activities												
	Outcome												

	1.1	State the	•	Explain	•	Welding		Review the principles of	Gui	ide the student to:	• State the	
		principle		and prepare		equipment		manufacture of	•	Assembly and Testing	principles	of
1-9		s of		notes for	•	M.S. pipe		acetylene gas, storage,		of gas welding	manufactu	rin
		manufact		1.1 to 1.5.		of various		assembly and Testing of		equipment.	g of acety	ene
		uring of				sizes		gas welding equipment.	•	Prepare bigger sizes of	gas.	
		acetylene			•	M.S.	•	Prepare bigger sizes of		steel pipes and thicker	• Explain	
		gas.				plates of		steel pipes and thicker		sizes of M.s plates for	storage of	
	1.2	Explain				various		sizes of M.s plates for		welding.	acetylene	gas
		storage				thickness		welding.	•	Weld bigger sizes of	the installatio	n of
		of			•	Marking	•	Identify Weld bigger		steel pipe and thicker	fitting using g	as
		acetylene				tools.		sizes of steel pipe and		sizes of m.s. plates.	welding	
		gas			•	PPE		thicker sizes of m.s.	•	Carry out fabrication	equipment.	
	1.3	Explain			•	Samples		plates.		and welding of	• Define the	
		the				Metals	•	Carry out fabrication		plumbing models.	storage an	d
		installati				fittings		and welding of			handling o	of
		on of			•	Pictures		plumbing models.			gas weldir	ıg
		fitting				and video					equipment	
		using gas									• List differ	ent
		welding									techniques	s in
		equipme									gas weldir	ıg.
		nt.									Project on	-
	1.4	Explain									fabrication	ı
		the									and welding	ng
		storage										-
		and										
		handling										
		of gas										
		welding										
		equipme										
	1.7	nt.										
	1.5	List										
		different										
		techniqu										
		es in gas										
		welding										I
			1									

	General Objectiv	ve 2.0: Carryou	ıt bronze welding	g on non-ferrous metals		
9- 18	 2.1 Explain Adjustment of flame for bronze welding of different metals 2.2 Explain the Fabrication of bronze welding of waste pipe models on copper pipes e.g., stack and branches, loop venting, etc. 2.3 Explain the need for bronze welding of castings, brasses and galvanised metals. 	 Explain and prepare notes for 2.1 to 2.3. 	 Gas Welding equipment Suitable fluxes for brazing Rods, copper pipes and Galvanise pipes PPE Video and pictures 	 Review the proper methods of setting welding flame for bronze of different metals. Carryout fabrication and bronze welding of waste pipe models on copper pipes. Carry out successful bronze welding of brass castings and galvanise metals. 	 Guide the student to: Adjustment of flame for bronze welding of different metals. Fabricateand carry out bronze welding of waste pipe models on copper pipes e.g. stack and branches, loop venting, etc. Carry out bronze welding of castings, brasses and galvanised metals. 	Explain Adjustment of flame for bronze welding of different metals what is Fabrication in bronze welding State the important for bronze welding of castings, brasses and galvanised metals.
	General Objectiv equipment	ve: 3.0 Unde	erstand the princ	ciples of gas cutting of metals and	d carry out metal cutting usin	g oxy-acetylene
19-27	3.1State the principle s of gas cutting.3.2Explain	Explain and prepare notes on 3.1-3.2	 Cutting blow Pipe Metals Metal 	equipment used for gas cuttingMark and prepare m.s.	 Guide the student to: Select suitable equipment used for gas cutting Mark and prepare m.s. 	 State the principles of gas cutting. Explain the function of

	the function of the equipme nt used for gas cutting.		-	support Charts Aprons Glove PPE Sample of metals Projectors White board markers Video and pictures	•	cutting Light and adjust flame correctly Carry out straight cutting observing necessary precautions • Prepare template for and apply these to carry out intricate cuttings.	•	 plate ready for gas cutting Light and adjust flame correctly Carry out straight cutting observing necessary precautions Prepare template for and apply these to carry out intricate cuttings 	the equipment used for gas cutting.
General	Objective 4.0:	Understand the properations with the second			ction	s of electric arc welding tr	ans	sformer and carry out elect	ric arc welding
28-36	 4.1 Explain Differen ce between electric arc welding machine and gas welding equipme nt. 4.2 Explain parts of the transfor mer and their functions 	Explain and prepare note on 4.1-4.5	1	Complete Arc striking equipment Electrodes (different gauges) Rubber boot Gloves Protecting clothing Welding shield PPE Video and pictures Projectors White	•	Explain the difference between electric arc welding and gas welding. Enumerate the equipment needed for each class of welding and explain their differences. Identify parts of electric welding transformer and explain their functions. Set or obtain current rating suitable for thickness of metals. Demonstrate the striking of Arc Demonstrate arc welding on m.s. plates.	•	uide the student to: Carryout electric arc welding and gas welding. use the equipment needed for each class of welding Identify parts of electric welding transformer and explain their functions. Set or obtain current rating suitable for thickness of metals. Demonstrate the striking of Arc Carry out arc welding on m.s. plates. Apply necessary safety precautions to be	State the difference between electric arc welding machine and gas welding equipment. State parts of the transformer and their functions State Relationship between arc welding and gas welding process List safety precautions while

4	4.3 Explain	board	•	Demonstrate necessary	observed while carryout	using the
	Relations	white		safety precautions to be	arc welding.	equipment to
	hip	marker		observed while carryout		carry out electric
	between			arc welding.		arc welding.
	arc			ure werding.		ure werding.
	welding					State the reason
	and gas					for a complete
	welding					circuit with
	-					
	process					regards to the
4	4.4 Explain					electrode holder
	safety					and the job
	precautio					
	ns while					
	using the					
	equipme					
	nt to					
	carry out					
	electric					
	arc					
	welding.					
4	4.5 State the					
	reason					
	for a					
	complete					
	circuit					
	with					
	regards					
	to the					
	electrode					
	holder					
	and the					
	job.					
	JUD.					

LIST OF EQUIPMENT FOR PLUMBING AND PIPE FITTING WORK

S/NO	TOOLS AND EQUIPMENT	MINIMUM QUANTITY REQUIRED	QUANTITY AVAILABLE	ADDITIONAL QUANTITY REQUIRED
1.	Pillar Drilling Machine	2		
2.	Circular pipe cutting machine	2		
3.	Power saw	1		
4.	Grinding machine	2		
5.	Drilling (portable type)	2		
6	Power threading machine	2		
7	Guillotine shearing machine	1		
8	Bench shears	2		
9	Set of acetylene welding equipment	2		
10	Low pressure generator	2		
11	Standing vice	4		
12	Pipe bending machine	5		
13	Pipe vice	5		
14	Electric Arc welding machine	2		
15	Water Leakage detector {PQWT L2000 }	5		
16	Hydraulic bending machine	2		
17	Copper bending machine	2		
18	Sheet metal folding machine	2		
19	Pipe Seaming machine	2		
20	Rolling Machine	2		
21	Stock and dies (BSW and BSF)	5		
22	Electrically operated coal furnace	1		
	Spot welding machine	2		
23	U gauge manometer	5		
24	Chain pipe cutter	5		
25	Pipe wrench (various sizes) and types	10		

26	Paraffin blow lamp	5	
27	Try Square	10	
28	Cane rod/rod plumbing set	10	
29	Shilling rod/sewer rod	10	
30	Moveable Workshop benches	10	
31	Bench vices	10	
32.	Oil can	10	
33	Tape rule 3.5 metres	10	
34	Oxygen and acetylene cylinders	2 set	
35	Tin man's square	10	
36	Spirit level set	10	
37	Plunger	10	
38	Reamer	10	
39	Trowels	10	
40	Panel saws	10	
41	Set of G. clamp	10	
42	Ladder/ moveable scaffolds	5	
43	Hand drilling machine (manual/ mechanical)	2	
44	Sandal hand grinder	2	
45	Wheel cutter (power)	2	
46	Set of Hacksaw frame and blades	10	
47	Wooden mallet /plastic mallet	10	
48	Toothless pipe wrench	10	
49	Wire brush	10	
50	Steel rule (foldable)	10	
51	Snips	10	
52	Gas pliers	10	
53	Marking knife	10	
54	Dividers	10	
55	Centre punch set	10	
56	Tube cutter (plastic and metals)	10	
57	Set of Pliers (engineering & glass)	10	
58	set of screw drivers	10	

59	Basin wrench	10
60	Laser measuring level	10 each
61	Set of spanners flat and ring	10
62	Heat treatment furnace	2
63	Blacksmith forge (gas)	2
64	Blacksmith tools (i) Anvil (ii) Hammers different types (Congo hammer) (iii) Chisels (iv) Fuller (v) Shape block (vi) Pinches (vii) Drifts (viii) Tongues differential type	5 each
65	Carbine extractor	2
66	Gas Welding Platform	2
67	Blacksmith Electric	5
68	Soldering machine, Iron/ flux	5
69	Rawl plug	10
70	Caulking gun tool	10
71	Wall drill machine /set of bitseg metals and masonry	10
72	Diamond glass cutter	10
73	Surface table 1200 x 12000mm (4"x4")	5
74	Surface plate 500 x 500 mm	2
75	Vernier Calliper	10
76	Vee Blocks 100 x 100mm	2
77	Chisels set (i) Flat (ii) Round nose (iii) Cross cut	5 each
78	Micrometer 0-25 25-50	

	50-75	2 each	
	75-100		
	100-125		
	125-150		
79	Benches	10 each	
80	Files:		
	a. 250mm Flat Rough		
	b. 10 Hand Rough		
	c. 10" Round Rough		
	d. 10" Three sq		
	e. Square Rough		
	f. $10^{"}$ Half Round 2^{nd} cut		
	g. 200mm Warding file		
	h. 100" Retail File		
	i. Wallets of Warding File		
	As in $a - i 2^{nd}$ Cut files		
	As in $a - i$ Smooth files		
	As in a - i Dead Smooth		
81	Steel Rules (12") 300mm		
82	Internal wire brush		
83	Scribers		
84	Pocket Size (200mm) Vernier Callipers		
85	Centre Punches		
86	$(\frac{1}{2}$ lb) Hammer $\frac{1}{4}$ kg		
87	(11b) Hammer ³ / ₄ kg		
88	Pair of Pliers 150mm		
89	Tool Box and Lock		
90	Odd-leg Callipers		
91	Engineers Square 100		
92	Set of Screw Drivers 200mm		
93	Pair of tin snip		
94	Nippy vice – 4		
	FITTING – WORKSHOP EQUIPMENT		
95	Drilling Machines Sensitive		
96	Mandrels, 25mm, 32mm, 32mm, 38mm		
97	Drilling Machine Radial		

98	Surface gauge		
100	Vernier Height Gauges		
100	Vee Blocks 100 x 100mm pairs		
101	Vee Blocks 100 x 100mm pairs Vee Blocks 200mm		
102	Parallels strips (pairs) 37 x 25 x 300		
103			
	Flat Scrappers		
105	Half round scrapers		
106	Triangular scraper		
107	Stock and Dies		
108	a. tape sets $3mm - 12mm$		
109	b (BA) 150 sets 0-10		
	Sockets Spanners 3 – 22mm		
110	Open ended 3 – 22mm		
110	Pedestal Grinders		
111	Reamers 3-25mm		
112	Reamers Machine 3-25mm		
113	Dial Gauge		
114	Card wire		
115	Drills		
116	a. Straight Shank 1 ¹ / ₂ - 10mm		
117	b. Straight shank 6-15mm		
	c. Taper shank 3-22mm		
	d. Drift		
	Heat treatment furnace (medium size)		
	Chase wedge		
118	Copper bit		
119	Gimlet for wood screw		
120	Arboy press		
121	Extractors		
122	Snips (Tin sheer) 200mm		
123	Stud extractors		
124	Circlip Plier (internal and external)		
125	Rawl plug		
126	Hacking/utility knife		
127	Brazing lamp		
128	Callipers Internal and external		

129Hammers (ball pein and flat pein)130Sledge hammer131Bent pin or bolt132Brace and bit up to 10mm133Bobbins all sizes to 50mm134Bradawl135Bossing stick136Boxwood dresser (large and small)137Boxwood setting in stick138Gauge for wood139Hand Dummy140Hand ladle141Lavatory Union Key142Shave – hooks143Spring for bending 13mm and 19mm144Light gauge copper pipe145Steel drip-plate146Wiping cloths /towels147PPE (personal protective equipment)148First aids box149Pick axe150Shovels	
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149 Pick axe	
151 Hydraulic testing bucket	
152 Pressure gauge	
153 Snake machine	
154 Drain inspection camera	
156 Hydro jetting machine	
157 Heat shield or pads	
158 Mole grips	
159 Plumbing torch	
160 Hole saw kit 10	
161 CNC bending machine 1	
162 CNC tube cutting machine and forming 1	
163Fitting press plier10	
164 Propane gas cylinder and torch 10	

	Propane gas torch		
165	Plumbing software	1	
166	Ppr welding machine	10	
167	Snake machine	10	
168	Plumbing snake auger(35/ft)	10	
169	Calking gun	10	
170	Gas burner	10	
171	Drain cleaner vacuum pump	10	
172	Swaging tools for copper pipe	10	
173	Swaging tools for plastic pipe		
174	Flaring tools for cooper pipes	10	

LIST OF PARTICIPANTS

S/NO	NAME	ADDRESS
1.	Sarah Fatu Agada	FOCI SKILLS ACADEMY KATAMPE ABUJA.
2.	Bldr. Mahmud Salihu	NIOB
3.	Salisu Attahir Ibrahim	GTC Kano
4.	Engr. Mahmud Hussaini	NATE
5.	Balogun Bola Tairu	BATVE
6.	Mrs. Edna Agbuke	NABTEB
7.	Engr Bashir Datti	NBTE
8.	Baros Salihu Umar	NBTE